

**CHAPTER**

**22**

**AUTO FLIGHT**

## RECORD OF TEMPORARY REVISIONS

[illegible]

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

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| 22-40-00                                 | Figure 01                       | 3                              | Nov 4, 2021  |

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| <u>SUBJECT</u>                                                        | <u>LOCATION</u>     | <u>EFFECTIVITY</u>        |              |
|-----------------------------------------------------------------------|---------------------|---------------------------|--------------|
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| CONTROLLER, MODE SELECTOR AND ACCESSORY UNIT INSTALLATION . . . . .   | 22-10-00 Figure 01  | (208) 0001                | 0145         |
| GMC 710 AFCS MODE CONTROLLER . . . . .                                | 22-10-00 Figure 02  | (208) 0500<br>(208B) 2000 | & ON<br>& ON |
| ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS . . . . . | 22-10-01 Figure 01  | (208) 0001                | 0145         |
| SLAVING ACCESSORY UNIT INSTALLATION . . . . .                         | 22-10-02 Figure 01  | (208) 0001<br>(208B) 0001 | & ON<br>& ON |
| ROLL SERVO AUTOPILOT INSTALLATION - KING AUTOPILOTS . . . . .         | 22-10-03 Figure 01  | (208) 0001<br>(208B) 0001 | 0499<br>1999 |
| ROLL SERVO AUTOPILOT INSTALLATION . . . . .                           | 22-10-03 Figure 01A | (208) 0500<br>(208B) 2000 | & ON<br>& ON |
| PITCH SERVO INSTALLATION - KING AUTOPILOT . . . . .                   | 22-10-04 Figure 01  | (208) 0146<br>(208B) 0180 | 0499<br>1999 |
| PITCH SERVO INSTALLATION . . . . .                                    | 22-10-04 Figure 01A | (208) 0500<br>(208B) 2000 | & ON<br>& ON |
| YAW DAMPER SERVO INSTALLATION . . . . .                               | 22-10-05 Figure 01  | (208) 0232<br>(208B) 0349 | 0499<br>1999 |
| YAW SERVO INSTALLATION . . . . .                                      | 22-10-05 Figure 01A | (208) 0500<br>(208B) 2000 | & ON<br>& ON |
| AUTOPILOT COMPUTER INSTALLATION - TYPE KC 191 AND KC 192 . . . . .    | 22-10-06 Figure 01  | (208) 0146<br>(208B) 0180 | & ON<br>& ON |
| AUTOPILOT COMPUTER - KFC 225 . . . . .                                | 22-10-07 Figure 01  | (208) 0001<br>(208B) 0001 | & ON<br>& ON |
| REMOTE ACCESSORY BOX - KING AUTOPILOT INSTALLATION . . . . .          | 22-10-09 Figure 01  | (208) 0146<br>(208B) 0180 | & ON<br>& ON |
| WARNING HORN INSTALLATION - KAP 150 AND KFC 150 AUTOPILOT . . . . .   | 22-40-00 Figure 01  | (208) 0146<br>(208B) 0180 | & ON<br>& ON |

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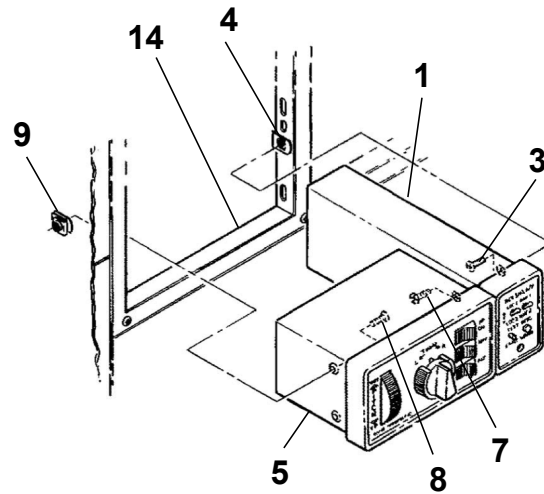
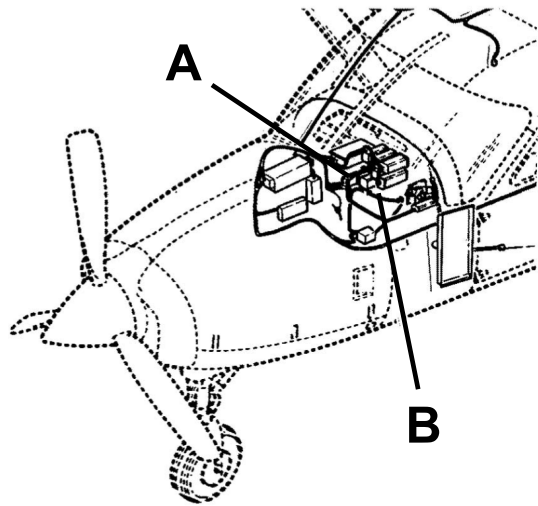
**22-10-00**

**CONTROLLER, MODE SELECTOR AND ACCESSORY UNIT  
INSTALLATION**

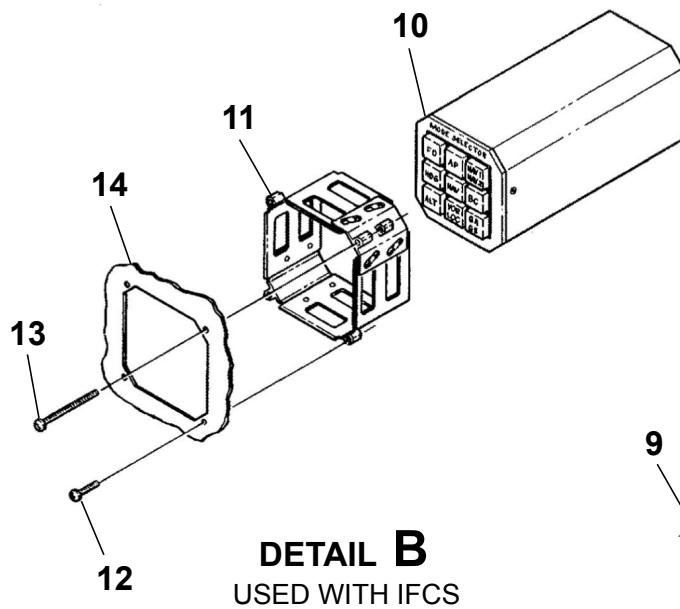
**AIRPLANES (208) 0001 THRU 0145**

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 ILLUSTRATED PARTS CATALOG

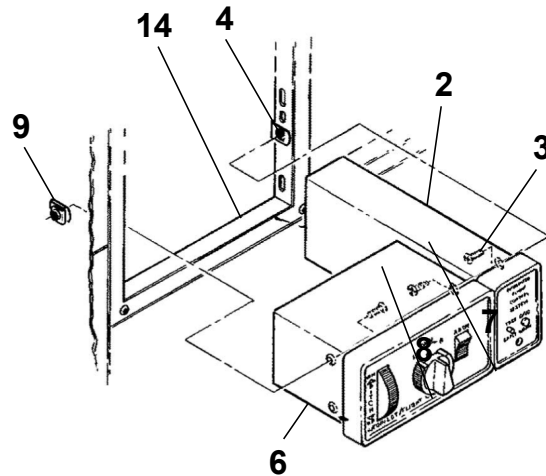
A24281



**DETAIL A**  
 USED WITH AUTOPILOT



**DETAIL B**  
 USED WITH IFCS



**DETAIL A**  
 USED WITH IFCS

**CONTROLLER, MODE SELECTOR AND ACCESSORY UNIT INSTALLATION**  
*Figure 01. (Sheet 1)*

2660R2001  
 A2663R3001  
 B2663R3001

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**CONTROLLER, MODE SELECTOR AND ACCESSORY UNIT INSTALLATION**

**AIRPLANES (208) 0001 THRU 0145**

| NOMENCLATURE |             |   |                                                                                                  |       |   |   |   |       |                   | UNITS<br>PER<br>ASSY |    |
|--------------|-------------|---|--------------------------------------------------------------------------------------------------|-------|---|---|---|-------|-------------------|----------------------|----|
| ITEM         | PART NUMBER | 1 | 2                                                                                                | 3     | 4 | 5 | 6 | 7     | EFFECTIVITY       |                      |    |
| 1            |             | . | ACCESSORY UNIT ASSEMBLY - AUTOPILOT<br><a href="#">REFER TO 22-10-01 FIGURE 01</a>               |       |   |   |   |       |                   |                      | RF |
| 2            |             | . | ACCESSORY UNIT ASSEMBLY - IFCS<br><a href="#">REFER TO 22-10-01 FIGURE 01</a><br>ATTACHING PARTS |       |   |   |   |       |                   |                      | RF |
| 3            | MS24693-S26 | . | SCREW                                                                                            |       |   |   |   | 76374 | (208) 0001 - 0145 | 02                   |    |
| 4            | S1477-06    | . | NUT                                                                                              |       |   |   |   |       | (208) 0001 - 0145 | 02                   |    |
|              |             | . | --*--                                                                                            |       |   |   |   |       |                   |                      |    |
| 5            | 37960-1128  | . | CONTROLLER - AUTOPILOT                                                                           |       |   |   |   | 86887 | (208) 0001 - 0145 | 01                   |    |
| 6            | 41090-1128  | . | CONTROLLER - IFCS                                                                                |       |   |   |   |       | (208) 0001 - 0145 | 01                   |    |
|              |             | . | ATTACHING PARTS                                                                                  |       |   |   |   |       |                   |                      |    |
| 7            | S1022Z4-6   | . | SCREW                                                                                            |       |   |   |   |       | (208) 0001 - 0145 | 02                   |    |
| 8            | MS24693-S26 | . | SCREW                                                                                            |       |   |   |   | 76374 | (208) 0001 - 0145 | 02                   |    |
| 9            | S1477-06    | . | NUT                                                                                              |       |   |   |   |       | (208) 0001 - 0145 | 02                   |    |
|              |             | . | --*--                                                                                            |       |   |   |   |       |                   |                      |    |
| 10           | 42710-0000  | . | MODE SELECTOR - IFCS                                                                             |       |   |   |   | 00781 | (208) 0001 - 0145 | 01                   |    |
| 11           | S2545C1     | . | CLAMP - ASSEMBLY MODE SELECTOR ATTACH                                                            |       |   |   |   |       |                   | (208) 0001 - 0145    | 01 |
| 12           | MS35206-232 | . | .                                                                                                | SCREW |   |   |   | 86887 | (208) 0001 - 0145 | 02                   |    |
| 13           | AN515-8R28  | . | .                                                                                                | SCREW |   |   |   |       | (208) 0001 - 0145 | 02                   |    |
| 14           |             | . | INSTRUMENT PANEL ASSEMBLY<br><a href="#">REFER TO 53-22-01 FIGURE 01</a>                         |       |   |   |   |       |                   |                      | RF |

- ITEM NOT ILLUSTRATED

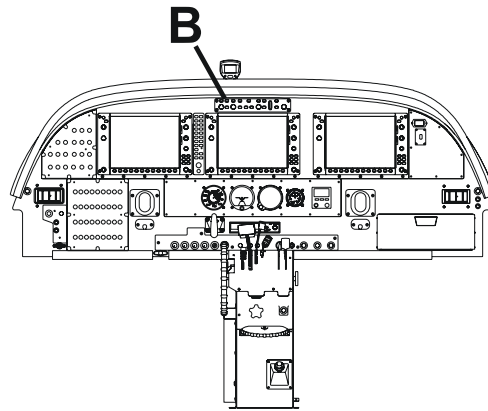
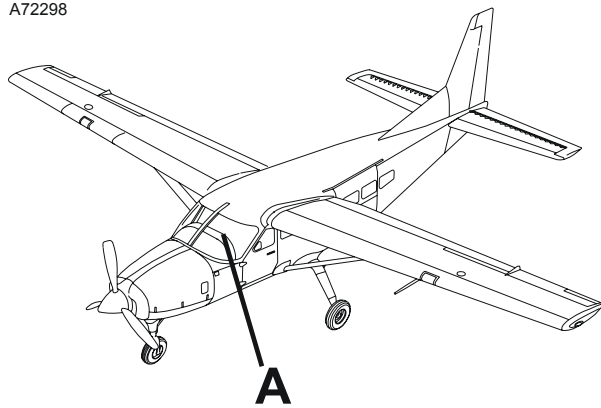
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ILLUSTRATED PARTS CATALOG

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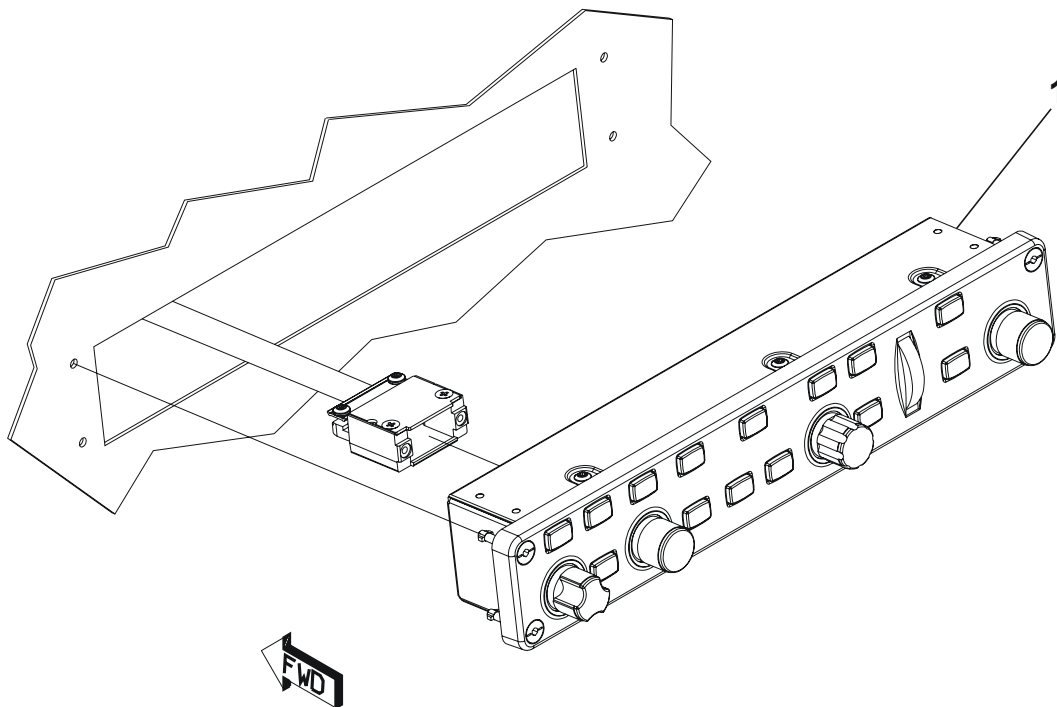
**GMC 710 AFCS MODE CONTROLLER**  
**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A72298



**DETAIL A**



**DETAIL B**

**GMC 710 AFCS MODE CONTROLLER**  
**Figure 02. (Sheet 1)**

2610T7002  
 A26181419A  
 B26181124

Figure 02  
 Page 2  
**22-10-00** Nov 4, 2021

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ILLUSTRATED PARTS CATALOG

**GMC 710 AFCS MODE CONTROLLER**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| NOMENCLATURE           |              |   |                      |   |   |   |   |   |             |       | UNITS<br>PER<br>ASSY                |    |
|------------------------|--------------|---|----------------------|---|---|---|---|---|-------------|-------|-------------------------------------|----|
| ITEM                   | PART NUMBER  | 1 | 2                    | 3 | 4 | 5 | 6 | 7 | EFFECTIVITY |       |                                     |    |
| 1                      | 011-01020-10 | . | AFCS MODE CONTROLLER |   |   |   |   |   |             | 0TRC3 | (208) 0500 & ON<br>(208B) 2000 & ON | 01 |
| - ITEM NOT ILLUSTRATED |              |   |                      |   |   |   |   |   |             |       |                                     |    |

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ILLUSTRATED PARTS CATALOG

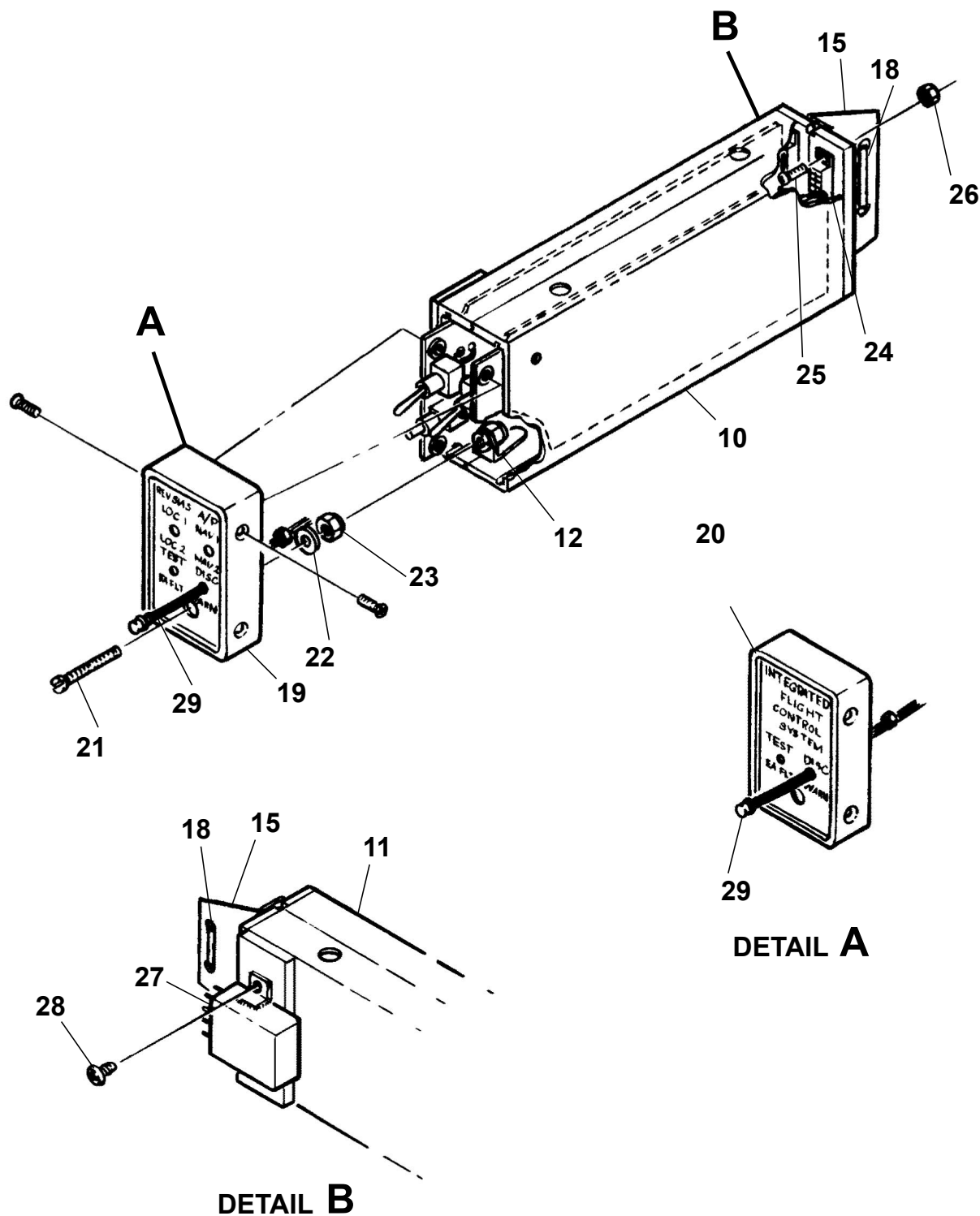
**22-10-01**

**ACCESSORY UNIT ASSEMBLIES USED WITH 400B  
AUTOPILOT AND IFCS**

**AIRPLANES (208) 0001 THRU 0145**

CESSNA®  
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 ILLUSTRATED PARTS CATALOG

A24284



**ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS**  
 Figure 01. (Sheet 1)

26181233  
 A26181233  
 B26181233

Figure 01  
 Page 2  
**22-10-01** Nov 4, 2021

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**MODEL 208**  
**ILLUSTRATED PARTS CATALOG**

**ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS**

**AIRPLANES (208) 0001 THRU 0145**

| ITEM | PART NUMBER   | NOMENCLATURE |   |   |   |   |   |   | EFFECTIVITY       | UNITS<br>PER<br>ASSY |
|------|---------------|--------------|---|---|---|---|---|---|-------------------|----------------------|
|      |               | 1            | 2 | 3 | 4 | 5 | 6 | 7 |                   |                      |
| - 1  | 1270851-18    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 2  | 1270851-19    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 3  | 1270851-20    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 4  | 1270851-22    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 5  | 1270851-23    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 6  | 1270851-21    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
| - 7  | 1270851-25    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 8  | 1270851-17    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 9  | 1270851-24    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
| 10   | 1270817-1     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 11   | 1270817-4     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 12   | AN256-6       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 13 | MS35190-212   | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
| - 14 | AN340-2       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 15   | 1270877-1     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| - 16 | MS35206-216   | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
| - 17 | MS21044N04    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 18   | S2209-1       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
| 19   | 1270839-7     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 20   | 1270839-8     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 21   | AN500-6-18    | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
| 22   | NAS1149FN616P | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
| 23   | MS20365-632C  | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 24   | 87792-1       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 25   | MS35190-216   | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
| 26   | AN340-2       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 27   | 2T-4687       | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 01                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |
| 28   | S1021Z6-4     | .            | . | . | . | . | . | . | (208) 0001 - 0145 | 02                   |
|      |               | .            | . | . | . | . | . | . |                   |                      |

- ITEM NOT ILLUSTRATED

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 ILLUSTRATED PARTS CATALOG

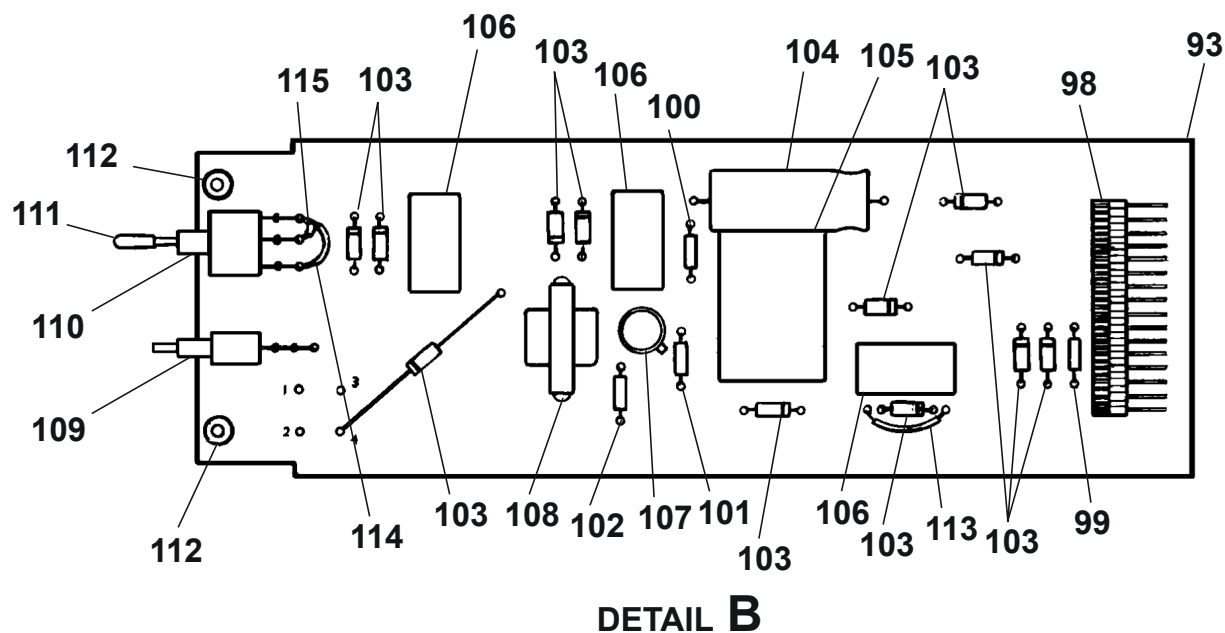
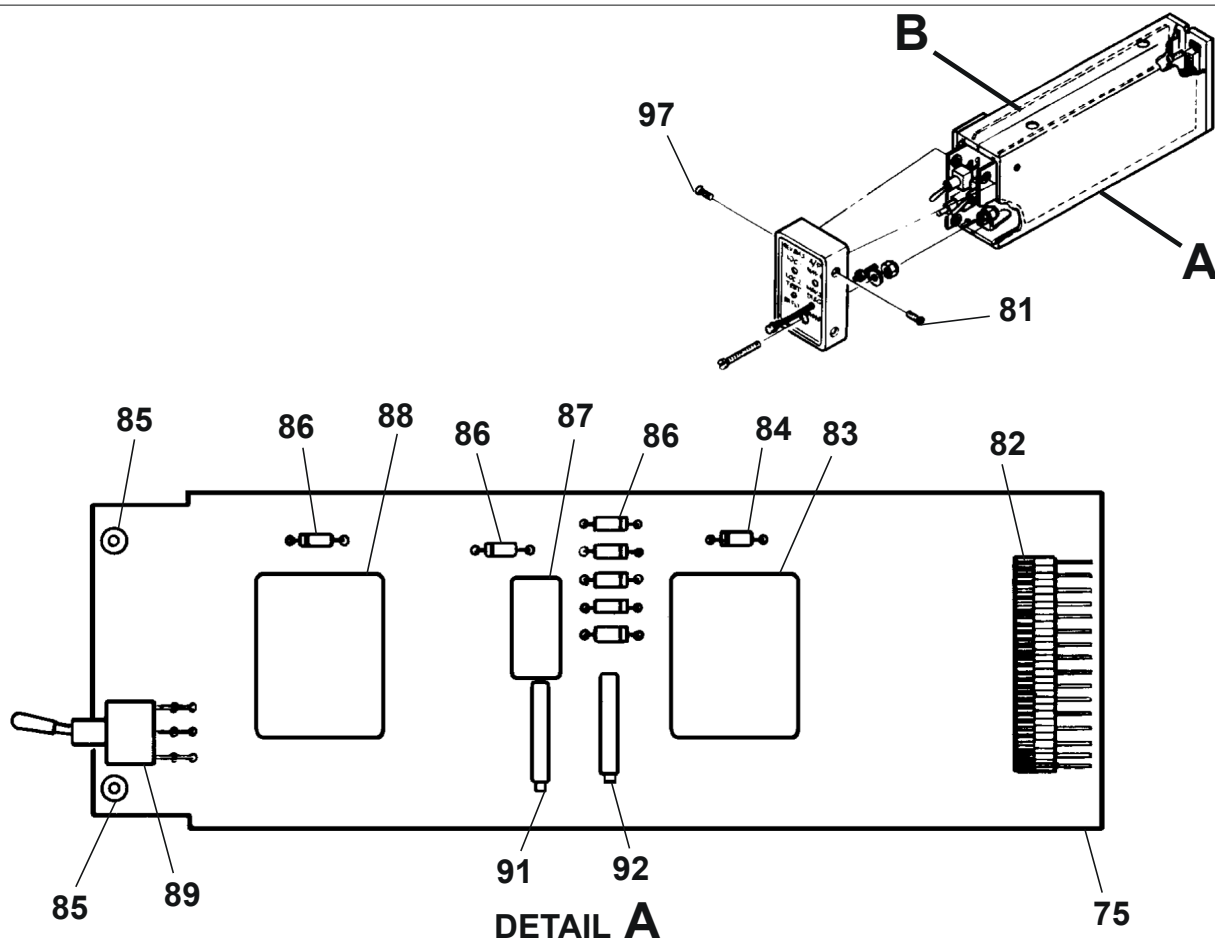
**ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS**

**AIRPLANES (208) 0001 THRU 0145**

| ITEM                   | PART NUMBER   | NOMENCLATURE |   |   |                 |   |   |   | EFFECTIVITY | UNITS<br>PER<br>ASSY |
|------------------------|---------------|--------------|---|---|-----------------|---|---|---|-------------|----------------------|
|                        |               | 1            | 2 | 3 | 4               | 5 | 6 | 7 |             |                      |
| 29                     | 6038-001-704  | .            | . | . | LIGHT - AMBER   |   |   |   | 71744       | (208) 0001 - 0145 01 |
| - 30                   | 1055A-F59STD3 | .            | . | . | LIGHT ALTERNATE |   |   |   | 08717       | (208) 0001 - 0145 AR |
| - ITEM NOT ILLUSTRATED |               |              |   |   |                 |   |   |   |             |                      |

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A24285



26181233  
 A26181237  
 B26181238

**ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS**  
**Figure 01. (Sheet 2)**

Figure 01  
 Page 6  
**22-10-01** Nov 4, 2021

**ACCESSORY UNIT ASSEMBLIES USED WITH 400B AUTOPILOT AND IFCS  
AIRPLANES (208) 0001 THRU 0145**

- ITEM NOT ILLUSTRATED

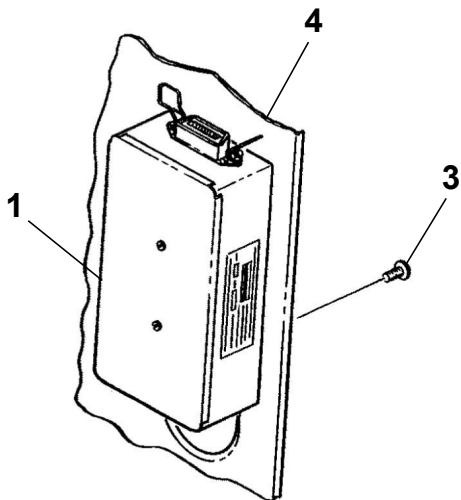
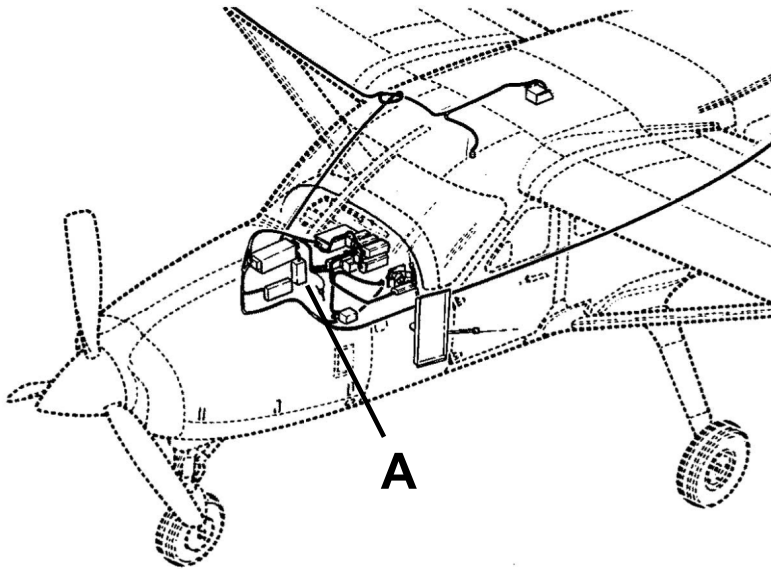
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**22-10-02**

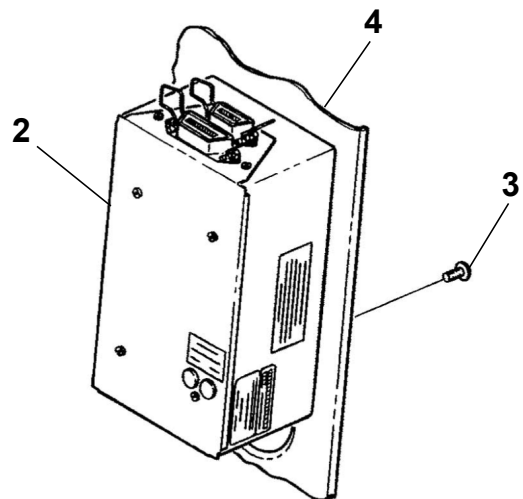
**SLAVING ACCESSORY UNIT INSTALLATION**  
**AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON**

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A24287



**DETAIL A**  
 WITHOUT COURSE DATUM  
 USED WITH 300 NAV/COM ONLY



**DETAIL A**  
 WITH COURSE DATUM

**SLAVING ACCESSORY UNIT INSTALLATION**  
*Figure 01. (Sheet 1)*

26183008  
 A26181200  
 A26181201

Figure 01  
 Page 2  
**22-10-02** Nov 4, 2021

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**SLAVING ACCESSORY UNIT INSTALLATION**  
**AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON**

| NOMENCLATURE           |             |   |                                                                                |   |   |   |   |   |             | UNITS<br>PER<br>ASSY                    |    |
|------------------------|-------------|---|--------------------------------------------------------------------------------|---|---|---|---|---|-------------|-----------------------------------------|----|
| ITEM                   | PART NUMBER | 1 | 2                                                                              | 3 | 4 | 5 | 6 | 7 | EFFECTIVITY |                                         |    |
| 1                      | 44720-0001  | . | SLAVING ACCESSORY UNIT (TYPE SA-832A) USED W/400B AUTOPILOT W/300 NAV/COM ONLY |   |   |   |   |   | 00781       | (208) 0001 - 0145                       | 01 |
| 2                      | 44720-0001  | . | SLAVING ACCESSORY UNIT (TYPE SA-832B) WITH COURSE DATUM                        |   |   |   |   |   | 00781       | (208) 0001 - 0145                       | 01 |
|                        |             |   | ATTACHING PARTS                                                                |   |   |   |   |   |             |                                         |    |
| 3                      | MS35206-230 | . | SCREW                                                                          |   |   |   |   |   | 80205       | (208) 0001 & ON<br>(208B) 0001 & ON     | 03 |
|                        |             |   | --*--                                                                          |   |   |   |   |   |             |                                         |    |
| 4                      |             | . | AVIONICS MOUNTING PLATE<br><a href="#">REFER TO 25-70-00 FIGURE 01</a>         |   |   |   |   |   |             |                                         | RF |
| - 5                    | 071-1242-06 | . | SLAVING ACCESSORY - (KA51B) BLACK 28V VERTICAL FACEPLATE 22373                 |   |   |   |   |   |             | (208) 0007 - 0199<br>(208B) 0001 - 0179 | 01 |
|                        |             |   | ATTACHING PARTS                                                                |   |   |   |   |   |             |                                         |    |
| - 6                    | MS24693-BB5 | . | SCREW                                                                          |   |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON     | 02 |
|                        |             |   | --*--                                                                          |   |   |   |   |   |             |                                         |    |
| - ITEM NOT ILLUSTRATED |             |   |                                                                                |   |   |   |   |   |             |                                         |    |

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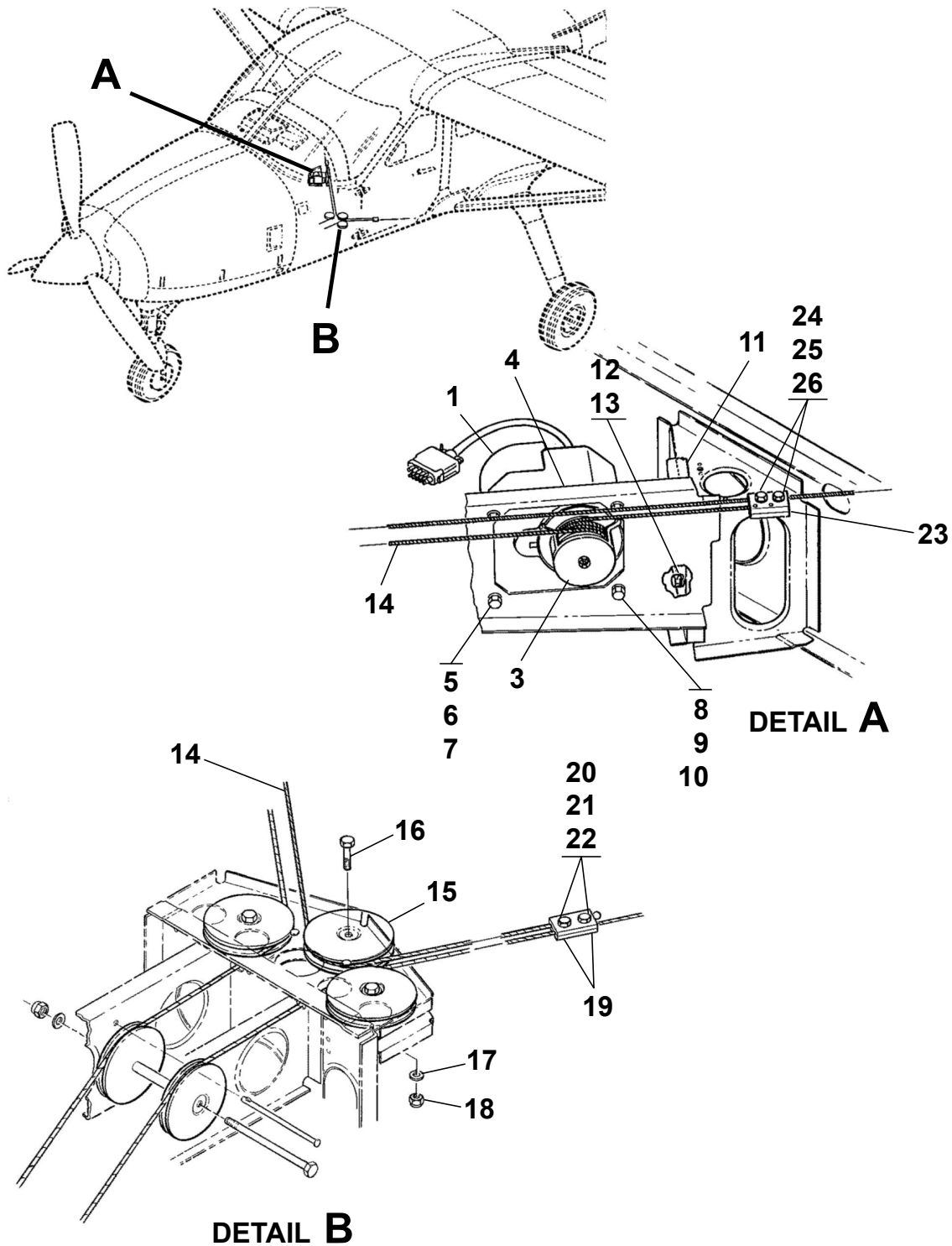
**22-10-03**

**ROLL SERVO AUTOPILOT INSTALLATION - KING  
AUTOPILOTS**

**AIRPLANES (208) 0001 THRU 0499 AND AIRPLANES (208B) 0001 THRU  
1999**

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**ROLL SERVO AUTOPILOT INSTALLATION - KING AUTOPILOTS**  
 Figure 01. (Sheet 1)

XXXXTXXXX

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**ROLL SERVO AUTOPILOT INSTALLATION - KING AUTOPILOTS**  
**AIRPLANES (208) 0001 THRU 0499 AND AIRPLANES (208B) 0001 THRU 1999**

| ITEM | PART NUMBER    | NOMENCLATURE |                                                                                                                                |   |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------|----------------|--------------|--------------------------------------------------------------------------------------------------------------------------------|---|---|---|---|-------|-----------------------------------------|----------------------|
|      |                | 1            | 2                                                                                                                              | 3 | 4 | 5 | 6 | 7     |                                         |                      |
| 1    | 065-00060-0001 | .            | SERVO - ROLL (TYPE KS 271A)                                                                                                    |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
|      |                |              | <b>NOTE: USED WITH KAP 150 AND KFC 150 AUTOPILOT SYSTEMS.</b>                                                                  |   |   |   |   |       |                                         |                      |
| - 2  | 065-00179-0100 | .            | SERVO - ROLL/C182 (TYPE KS271C)<br>FOR SPARES ORDER (MUST REPLACE WITH):<br>S3100-425                                          |   |   |   |   | 22373 | (208) 0332 - 0381<br>(208B) 0798 - 1089 | NP                   |
| - 2A | S3100-348      | .            | SERVO - ROLL (TYPE KS-271C) VENDOR # 065-00179-0100 (MOD 9<br>& ON)<br>FOR SPARES ORDER (MUST REPLACE WITH):<br>S3100-425      |   |   |   |   |       | (208) 0382 - 0401<br>(208B) 1090 - 1184 | NP                   |
|      |                |              | <b>NOTE: USED WITH KFC 225 AUTOPILOT SYSTEM</b>                                                                                |   |   |   |   |       |                                         |                      |
| - 2B | S3100-425      | .            | SERVO - ROLL (TYPE KS-271C) VENDOR # 065-00179-0100 (MOD<br>10 & ON)<br>SPARES REPLACEMENT FOR:<br>065-00179-0100<br>S3100-348 |   |   |   |   |       | (208) 0402 - 0499<br>(208B) 1185 - 1999 | 01                   |
|      |                |              | <b>NOTE: USED WITH KFC 225 AUTOPILOT SYSTEM.</b>                                                                               |   |   |   |   |       |                                         |                      |
| 3    | 065-0030-00    | .            | SERVO - MOUNT (TYPE KM 275)                                                                                                    |   |   |   |   | 22373 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
|      |                |              | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04</b>                                                                          |   |   |   |   |       |                                         |                      |
| 4    | 047-8038-01    | .            | ROLL SERVO BRACKET                                                                                                             |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
|      |                |              | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04</b>                                                                          |   |   |   |   |       |                                         |                      |
| 5    | AN3-5A         | .            | BOLT                                                                                                                           |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 6    | NAS1149F0363P  | .            | WASHER                                                                                                                         |   |   |   |   | 73197 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 04                   |
| 7    | MS21044N3      | .            | NUT                                                                                                                            |   |   |   |   | 4W953 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 8    | AN3-6A         | .            | BOLT                                                                                                                           |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 9    | NAS1149F0363P  | .            | WASHER                                                                                                                         |   |   |   |   | 73197 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 04                   |
| 10   | MS21044N3      | .            | NUT                                                                                                                            |   |   |   |   | 4W953 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 11   | 047-7084-01    | .            | ROLL BRACKET SUPPORT                                                                                                           |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
|      |                |              | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04</b>                                                                          |   |   |   |   |       |                                         |                      |
| 12   | NAS1149F0363P  | .            | WASHER                                                                                                                         |   |   |   |   | 73197 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 13   | AN3-3A         | .            | BOLT                                                                                                                           |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |
| 14   | 200-4252-00    | .            | BRIDLE CABLE                                                                                                                   |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
|      |                |              | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04</b>                                                                          |   |   |   |   |       |                                         |                      |
| 15   | S378-4         | .            | PULLEY                                                                                                                         |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
| 16   | AN4-10A        | .            | BOLT                                                                                                                           |   |   |   |   |       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01                   |
| 17   | NAS1149F0463P  | .            | WASHER                                                                                                                         |   |   |   |   | 99321 | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02                   |

- ITEM NOT ILLUSTRATED

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**ROLL SERVO AUTOPILOT INSTALLATION - KING AUTOPILOTS**

**AIRPLANES (208) 0001 THRU 0499 AND AIRPLANES (208B) 0001 THRU 1999**

| NOMENCLATURE                                   |               |   |   |   |        |   |   |   |             | UNITS<br>PER<br>ASSY                    |    |
|------------------------------------------------|---------------|---|---|---|--------|---|---|---|-------------|-----------------------------------------|----|
| ITEM                                           | PART NUMBER   | 1 | 2 | 3 | 4      | 5 | 6 | 7 | EFFECTIVITY |                                         |    |
| 18                                             | MS21044N4     | . | . |   | NUT    |   |   |   | 33269       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01 |
| 19                                             | 047-8037-01   | . |   |   | CLAMP  |   |   |   |             | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02 |
| NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04 |               |   |   |   |        |   |   |   |             |                                         |    |
| 20                                             | AN3-6A        | . | . |   | BOLT   |   |   |   |             | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02 |
| 21                                             | NAS1149F0363P | . | . |   | WASHER |   |   |   | 73197       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 04 |
| 22                                             | MS21044N3     | . | . |   | NUT    |   |   |   | 4W953       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02 |
| 23                                             | 047-4976-01   | . |   |   | CLAMP  |   |   |   |             | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 01 |
| NOTE: SUPPLIED AS PART OF KING KIT 050-2568-04 |               |   |   |   |        |   |   |   |             |                                         |    |
| 24                                             | AN3-6A        | . | . |   | BOLT   |   |   |   |             | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02 |
| 25                                             | NAS1149F0363P | . | . |   | WASHER |   |   |   | 73197       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 04 |
| 26                                             | MS21044N3     | . | . |   | NUT    |   |   |   | 4W953       | (208) 0001 - 0499<br>(208B) 0001 - 1999 | 02 |

- ITEM NOT ILLUSTRATED

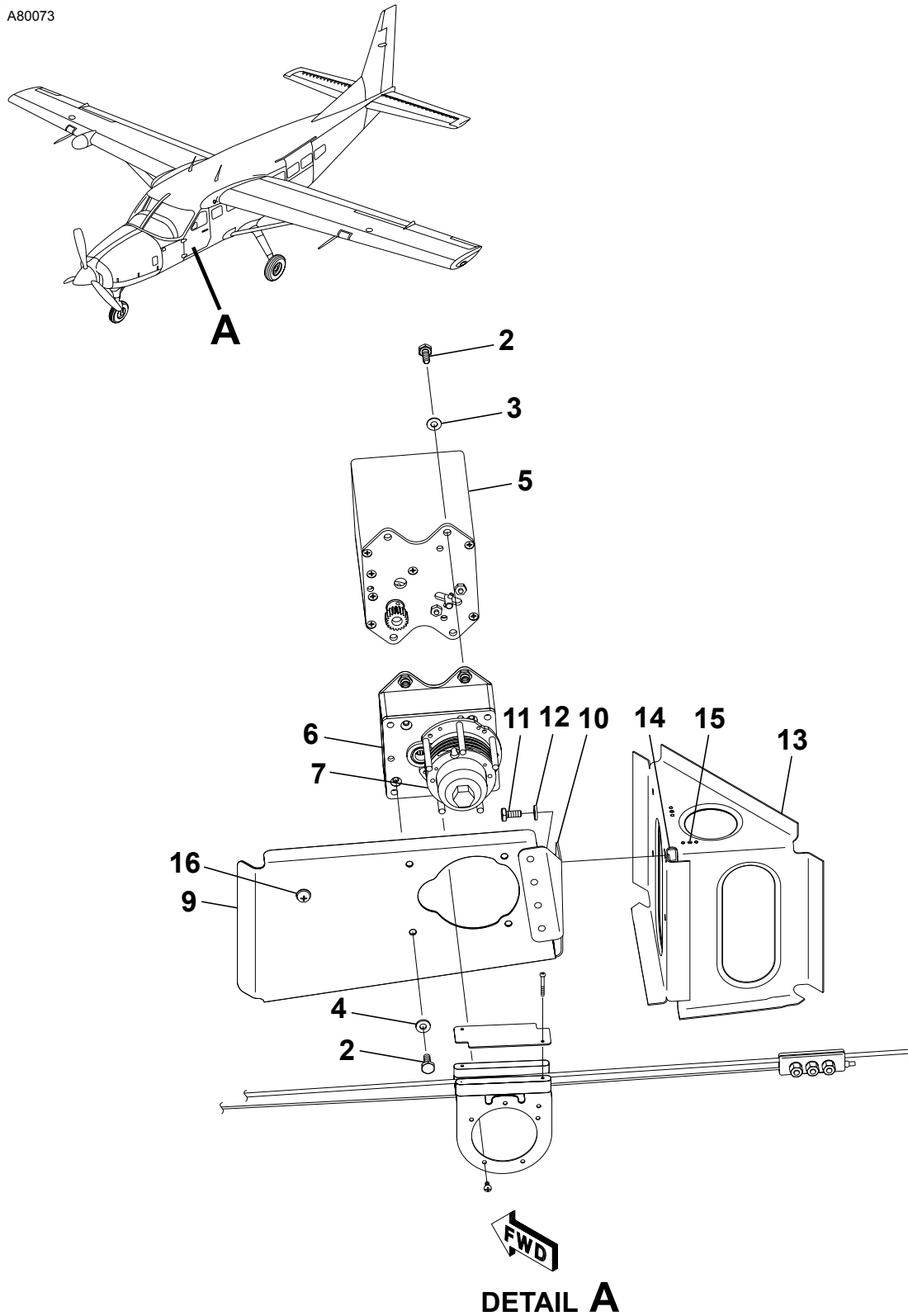
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**MODEL 208**  
ILLUSTRATED PARTS CATALOG

**22-10-03**

**ROLL SERVO AUTOPILOT INSTALLATION**  
**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

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 ILLUSTRATED PARTS CATALOG

A80073



**ROLL SERVO AUTOPILOT INSTALLATION**  
**Figure 01A. (Sheet 1)**

2610T7005  
 A2615T1045

Figure 01A  
 Page 2  
**22-10-03** Nov 4, 2021

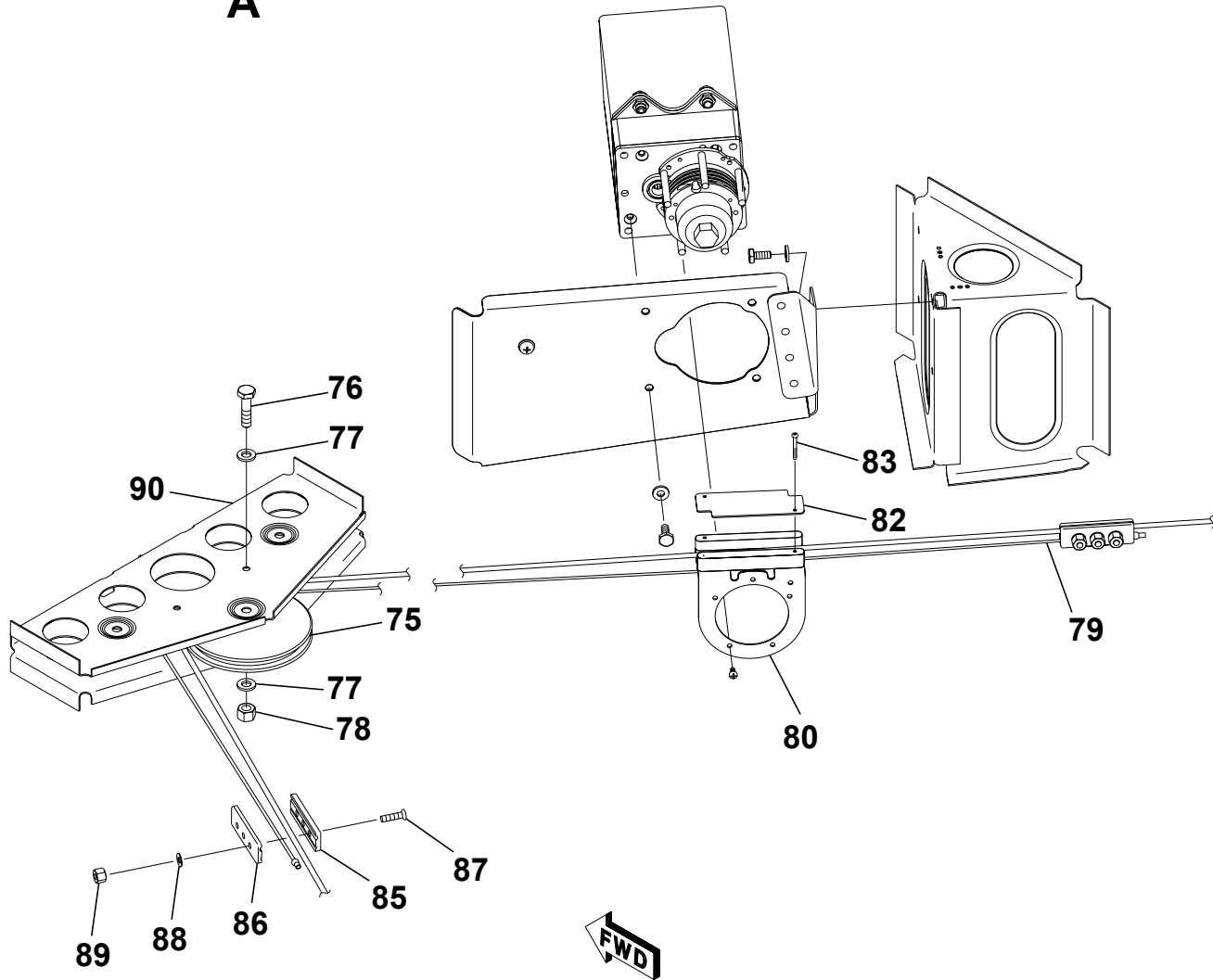
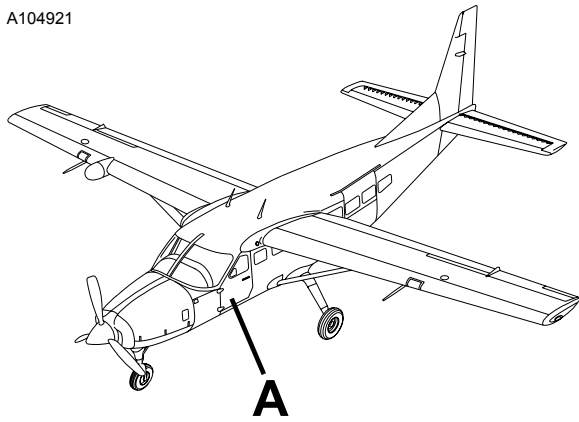
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**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**ROLL SERVO AUTOPILOT INSTALLATION**  
**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM                   | PART NUMBER   | NOMENCLATURE |                         |   |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------------------------|---------------|--------------|-------------------------|---|---|---|---|-------|-----------------------------------------|----------------------|
|                        |               | 1            | 2                       | 3 | 4 | 5 | 6 | 7     |                                         |                      |
| - 1                    | 3910328-15    | .            | GSA 80 ROLL SERVO       |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|                        |               |              | ATTACHING PARTS         |   |   |   |   |       |                                         |                      |
| 2                      | AN3-4A        | .            | BOLT                    |   |   |   |   | 80205 | (208) 0500 & ON<br>(208B) 2000 & ON     | 08                   |
| 3                      | NAS1149F0332P | .            | WASHER                  |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
| 4                      | NAS1149F0363P | .            | WASHER                  |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
|                        |               |              | --*--                   |   |   |   |   |       |                                         |                      |
| 5                      | S3100-490     | .            | GSA-80 TORQUE SERVO     |   |   |   |   |       | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 5A                   | 011-00877-20  | .            | GSA-80 TORQUE SERVO     |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 6                      | 011-01436-02  | .            | GSM-85A SERVO MOUNT     |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 6A                   | 011-02490-04  | .            | GSM 86 SERVO MOUNT      |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 7                      | 011-01028-04  | .            | SPIRAL CAPSTAN          |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 7A                   | 011-01028-05  | .            | COVER KIT               |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| - 8                    | 011-01028-09  | .            | STANDOFF KIT            |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 9                      | 2670146-27    | .            | ROLL SERVO BRACKET      |   |   |   |   |       | (208) 0500 - 0836<br>(208B) 2000 - 2344 | 01                   |
| - 9A                   | 2670146-47    | .            | ROLL SERVO BRACKET      |   |   |   |   |       | (208) 0537 & ON<br>(208B) 2345 & ON     | 01                   |
| 10                     | 2670146-28    | .            | ROLL SERVO BRACKET CLIP |   |   |   |   |       | (208) 0500 - 0836<br>(208B) 2000 - 2344 | 01                   |
| - 10A                  | 2670146-48    | .            | ROLL SERVO BRACKET CLIP |   |   |   |   |       | (208) 0537 & ON<br>(208B) 2345 & ON     | 01                   |
|                        |               |              | ATTACHING PARTS         |   |   |   |   |       |                                         |                      |
| 11                     | AN3-3A        | .            | BOLT                    |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 12                     | NAS1149F0363P | .            | WASHER                  |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
|                        |               |              | --*--                   |   |   |   |   |       |                                         |                      |
| 13                     | 2601005-1     | .            | BRACKET ASSEMBLY        |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 14                     | NAS697A3      | .            | NUTPLATE                |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
| 15                     | MS21069L04    | .            | NUTPLATE                |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 16                     | 6518009-2     | .            | GROUND STUD GS002       |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| - ITEM NOT ILLUSTRATED |               |              |                         |   |   |   |   |       |                                         |                      |

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 ILLUSTRATED PARTS CATALOG

A104921



**DETAIL A**

**ROLL SERVO AUTOPILOT INSTALLATION**  
*Figure 01A. (Sheet 2)*

2610T7005  
 A2615T1045

Figure 01A  
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 ILLUSTRATED PARTS CATALOG

**ROLL SERVO AUTOPILOT INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM                   | PART NUMBER   | NOMENCLATURE |                                                                                                |   |   |   |   |       | EFFECTIVITY                                                                          | UNITS<br>PER<br>ASSY |
|------------------------|---------------|--------------|------------------------------------------------------------------------------------------------|---|---|---|---|-------|--------------------------------------------------------------------------------------|----------------------|
|                        |               | 1            | 2                                                                                              | 3 | 4 | 5 | 6 | 7     |                                                                                      |                      |
| 75                     | S378-4        | .            | PULLEY                                                                                         |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON                                                  | 01                   |
|                        |               |              | ATTACHING PARTS                                                                                |   |   |   |   |       |                                                                                      |                      |
| 76                     | AN4-10A       | .            | BOLT                                                                                           |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON                                                  | 01                   |
| 77                     | NAS1149F0463P | .            | WASHER                                                                                         |   |   |   |   | 99321 | (208) 0500 & ON<br>(208B) 2000 & ON                                                  | 02                   |
| 78                     | MS21044N4     | .            | NUT                                                                                            |   |   |   |   | 33269 | (208) 0500 & ON<br>(208B) 2000 & ON                                                  | 01                   |
|                        |               |              | --*--                                                                                          |   |   |   |   |       |                                                                                      |                      |
| 79                     | 2670146-15    | .            | CABLE ASSEMBLY - ROLL AUTOPILOT                                                                |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON                                                  | 01                   |
| 80                     | 2670146-43    | .            | GUARD - FAIRLEAD ASSEMBLY                                                                      |   |   |   |   |       | (208) 0500 - 0523<br>(208B) 2000 - 2230                                              | 01                   |
| - 80A                  | 2670146-45    | .            | GUARD - FAIRLEAD ASSEMBLY                                                                      |   |   |   |   |       | (208) 0524 & ON<br>(208B) 2231 & ON                                                  | 01                   |
| - 81                   | MS21069L02    | .            | NUTPLATE                                                                                       |   |   |   |   |       | (208) 0524 & ON                                                                      | 02                   |
|                        |               |              | * AIRPLANES (208) 0500 THRU 0513 AND 0515 THRU 0517<br>INCORPORATING CAB10-9                   |   |   |   |   |       | (208) *0500 - 0513<br>(208) *0515 - 0517                                             |                      |
|                        |               |              | * AIRPLANES (208B) 2000 THRU 2089 AND 2091 THRU 2167<br>INCORPORATING CAB10-9                  |   |   |   |   |       | (208B) 2231 & ON<br>(208B) *2000 - 2089<br>(208B) *2091 - 2167                       |                      |
| 82                     | 2670146-49    | .            | COVER - FAIRLEAD                                                                               |   |   |   |   |       | (208) 0524 & ON                                                                      | 01                   |
|                        |               |              | * AIRPLANES (208) 0500 THRU 0513 AND 0515 THRU 0517<br>INCORPORATING CAB10-9                   |   |   |   |   |       | (208) *0500 - 0513<br>(208) *0515 - 0517                                             |                      |
|                        |               |              | * AIRPLANES (208B) 2000 THRU 2089 AND 2091 THRU 2167<br>INCORPORATING CAB10-9                  |   |   |   |   |       | (208B) 2231 & ON<br>(208B) *2000 - 2089<br>(208B) *2091 - 2167                       |                      |
| - 82A                  | DDA06044-01   | .            | COVER - FAIRLEAD                                                                               |   |   |   |   |       | (208) 0514 - 0514<br>(208) 0516 - 0523<br>(208B) 2090 - 2090<br>(208B) 2168 - 2230   | 01                   |
|                        |               |              | <b>NOTE: WHEN ORDERING DDA PART NUMBERS, ALSO PROVIDE<br/>REFERENCE DRAWING NUMBER 3940469</b> |   |   |   |   |       |                                                                                      |                      |
|                        |               |              | ATTACHING PARTS                                                                                |   |   |   |   |       |                                                                                      |                      |
| 83                     | MS35206-209   | .            | SCREW                                                                                          |   |   |   |   |       | (208) 0514 - 0514<br>(208) 0516 & ON                                                 | 02                   |
|                        |               |              | * AIRPLANES (208) 0500 THRU 0513 AND 0515 THRU 0517<br>INCORPORATING CAB10-9                   |   |   |   |   |       | (208) *0500 - 0513<br>(208) *0515 - 0517                                             |                      |
|                        |               |              | * AIRPLANES (208B) 2000 THRU 2089 AND 2091 THRU 2167<br>INCORPORATING CAB10-9                  |   |   |   |   |       | (208B) 2090 - 2090<br>(208B) 2168 & ON<br>(208B) *2000 - 2089<br>(208B) *2091 - 2167 |                      |
| - 84                   | MS21042-02    | .            | NUT                                                                                            |   |   |   |   |       | (208) 0514 - 0514<br>(208) 0516 - 0523<br>(208B) 2090 - 2090<br>(208B) 2168 - 2230   | 02                   |
|                        |               |              | --*--                                                                                          |   |   |   |   |       |                                                                                      |                      |
| 85                     | 7060201-9     | .            | CLAMP BLOCK HALF                                                                               |   |   |   |   |       | (208) 0500 - 0527<br>(208B) 2000 - 2263                                              | 02                   |
| - 85A                  | 2661010-1     | .            | CLAMP BLOCK HALF                                                                               |   |   |   |   |       | (208) 0528 & ON<br>(208B) 2264 & ON                                                  | 02                   |
| - ITEM NOT ILLUSTRATED |               |              |                                                                                                |   |   |   |   |       |                                                                                      |                      |

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**ROLL SERVO AUTOPILOT INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM                   | PART NUMBER   | NOMENCLATURE |   |   |   |   |   |       | EFFECTIVITY                                                   | UNITS<br>PER<br>ASSY |
|------------------------|---------------|--------------|---|---|---|---|---|-------|---------------------------------------------------------------|----------------------|
|                        |               | 1            | 2 | 3 | 4 | 5 | 6 | 7     |                                                               |                      |
| 86                     | 7060201-10    | .            |   |   |   |   |   |       | (208) 0500 - 0527<br>(208B) 2000 - 2263                       | 02                   |
| - 86A                  | 2661010-2     | .            |   |   |   |   |   |       | (208) 0528 & ON<br>(208B) 2264 & ON                           | 02                   |
|                        |               |              |   |   |   |   |   |       | ATTACHING PARTS                                               |                      |
| 87                     | MS24671-13    | .            |   |   |   |   |   |       | (208) 0500 - 0527<br>(208B) 2000 - 2263                       | 03                   |
| - 87A                  | MS24694-C7    | .            |   |   |   |   |   |       | (208) 0528 & ON<br>(208B) 2264 & ON                           | 03                   |
| 88                     | NAS1149FN816P | .            |   |   |   |   |   |       | (208) 0528 & ON<br>(208B) 2264 & ON                           | 03                   |
| 89                     | MS21044N08    | .            |   |   |   |   |   | 72914 | (208) 0528 & ON<br>(208B) 2264 & ON                           | 03                   |
|                        |               |              |   |   |   |   |   |       | --*--                                                         |                      |
| 90                     |               | .            |   |   |   |   |   |       | PULLEY BRACKET<br><a href="#">REFER TO 53-11-00 FIGURE 01</a> | RF                   |
| - ITEM NOT ILLUSTRATED |               |              |   |   |   |   |   |       |                                                               |                      |

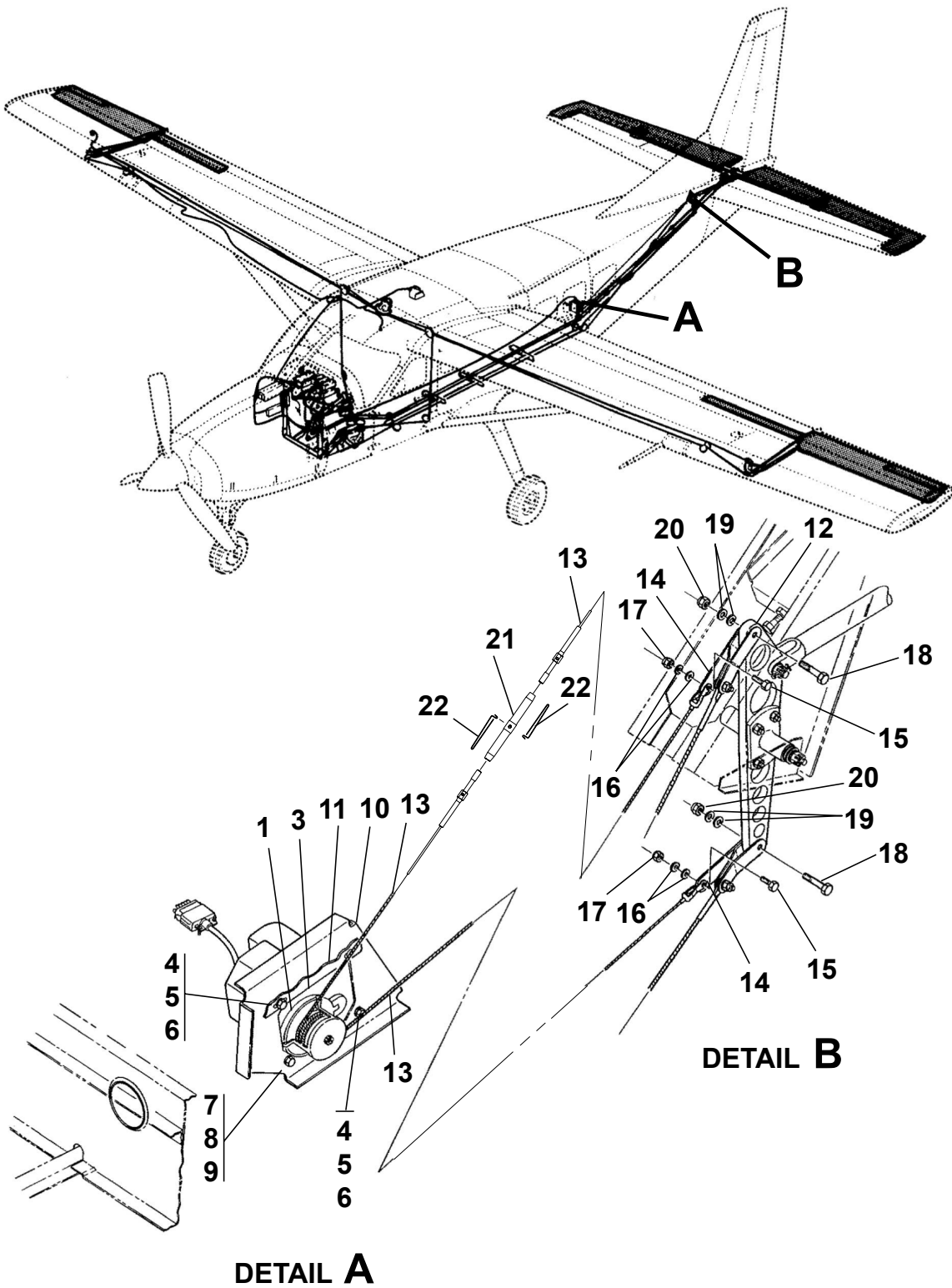
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**MODEL 208**  
ILLUSTRATED PARTS CATALOG

**22-10-04**

**PITCH SERVO INSTALLATION - KING AUTOPILOT**  
**AIRPLANES (208) 0146 THRU 0499 AND AIRPLANES (208B) 0180 THRU**  
**1999**

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 ILLUSTRATED PARTS CATALOG

A24291



**PITCH SERVO INSTALLATION - KING AUTOPILOT**  
*Figure 01. (Sheet 1)*

2660R2001  
 A2663R3001  
 B2663R3001

Figure 01  
 Page 2  
**22-10-04** Nov 29, 2022

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 ILLUSTRATED PARTS CATALOG

**PITCH SERVO INSTALLATION - KING AUTOPILOT**

**AIRPLANES (208) 0146 THRU 0499 AND AIRPLANES (208B) 0180 THRU 1999**

| ITEM | PART NUMBER    | NOMENCLATURE |   |   |   |   |   |                                                                                                                           | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------|----------------|--------------|---|---|---|---|---|---------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|----------------------|
|      |                | 1            | 2 | 3 | 4 | 5 | 6 | 7                                                                                                                         |                                         |                      |
| 1    | 065-0059-01    | .            |   |   |   |   |   | PITCH SERVO - (TYPE KS 270A)                                                                                              | (208) 0146 - 0331<br>(208B) 0180 - 0874 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: USED WITH KAP 150 AND KFC 150 AUTOPILOT SYSTEMS.</b>                                                             |                                         |                      |
| - 1A | 065-00059-0001 | .            |   |   |   |   |   | PITCH SERVO - (TYPE KS 270A)                                                                                              | (208) 0146 - 0331<br>(208B) 0180 - 0874 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: USED WITH KAP 150 AND KFC 150 AUTOPILOT SYSTEMS.</b>                                                             |                                         |                      |
| - 2  | 065-00178-2200 | .            |   |   |   |   |   | PITCH SERVO - (TYPE KS 270C)<br>FOR SPARES ORDER (MUST REPLACE WITH):<br>S3100-426                                        | (208) 0332 - 0381<br>(208B) 0875 - 1089 | NP                   |
| - 2A | S3100-347      | .            |   |   |   |   |   | KS-270C PITCH SERVO - VENDOR NO. 065-00178-2200 (MOD 8 &<br>ON)<br>FOR SPARES ORDER (MUST REPLACE WITH):<br>S3100-426     | (208) 0382 - 0401<br>(208B) 1090 - 1184 | NP                   |
| - 2B | S3100-426      | .            |   |   |   |   |   | KS-270C PITCH SERVO - VENDOR NO. 065-00178-2200 (MOD 9 &<br>ON)<br>SPARES REPLACEMENT FOR:<br>065-00178-2200<br>S3100-347 | (208) 0402 - 0499<br>(208B) 1185 - 1999 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: USED WITH KFC 225 AUTOPILOT SYSTEM.</b>                                                                          |                                         |                      |
| 3    | 065-00030-0000 | .            |   |   |   |   |   | MOUNT - PITCH SERVO (TYPE KM275)                                                                                          | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 01                   |
| 4    | AN3-6A         | .            | . |   |   |   |   | BOLT                                                                                                                      | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 5    | NAS1149F0363P  | .            | . |   |   |   |   | WASHER                                                                                                                    | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 04                   |
| 6    | MS21044N3      | .            | . |   |   |   |   | NUT                                                                                                                       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 7    | AN3-5A         | .            | . |   |   |   |   | BOLT                                                                                                                      | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 8    | NAS1149F0363P  | .            | . |   |   |   |   | WASHER                                                                                                                    | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 04                   |
| 9    | MS21044N3      | .            | . |   |   |   |   | NUT                                                                                                                       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 10   | 047-8035-01    | .            |   |   |   |   |   | PITCH SERVO BRACKET                                                                                                       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-05.</b>                                                                    |                                         |                      |
| 11   | 047-8036-01    | .            |   |   |   |   |   | PITCH SERVO GUSSETT                                                                                                       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-05.</b>                                                                    |                                         |                      |
| 12   |                | .            |   |   |   |   |   | ELEVATOR BELLCRANK<br>REFER TO 27-30-01 FIGURE 01.                                                                        |                                         | RF                   |
| 13   | 200-4253-00    | .            |   |   |   |   |   | BRIDLE CABLE                                                                                                              | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-05.</b>                                                                    |                                         |                      |
| 14   | 2624015-3      | .            |   |   |   |   |   | LINK                                                                                                                      | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 15   | AN3-5A         | .            | . |   |   |   |   | BOLT                                                                                                                      | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 16   | NAS1149F0363P  | .            | . |   |   |   |   | WASHER                                                                                                                    | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 04                   |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**PITCH SERVO INSTALLATION - KING AUTOPILOT**

**AIRPLANES (208) 0146 THRU 0499 AND AIRPLANES (208B) 0180 THRU 1999**

| NOMENCLATURE |               |   |   |   |   |   |   |                                        |             |                                         | UNITS<br>PER<br>ASSY |
|--------------|---------------|---|---|---|---|---|---|----------------------------------------|-------------|-----------------------------------------|----------------------|
| ITEM         | PART NUMBER   | 1 | 2 | 3 | 4 | 5 | 6 | 7                                      | EFFECTIVITY |                                         |                      |
| 17           | MS21044N3     | . | . |   |   |   |   | NUT                                    | 4W953       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 18           | AN4-12A       | . | . |   |   |   |   | BOLT                                   |             | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 19           | NAS1149F0463P | . | . |   |   |   |   | WASHER                                 | 99321       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 04                   |
| 20           | MS21044N4     | . | . |   |   |   |   | NUT                                    | 33269       | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |
| 21           |               | . |   |   |   |   |   | TURNBUCKLE - SUPPLIED WITH 200-4253-00 |             |                                         | RF                   |
| 22           | MS21256-2     | . | . |   |   |   |   | CLIP                                   |             | (208) 0146 - 0499<br>(208B) 0180 - 1999 | 02                   |

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG

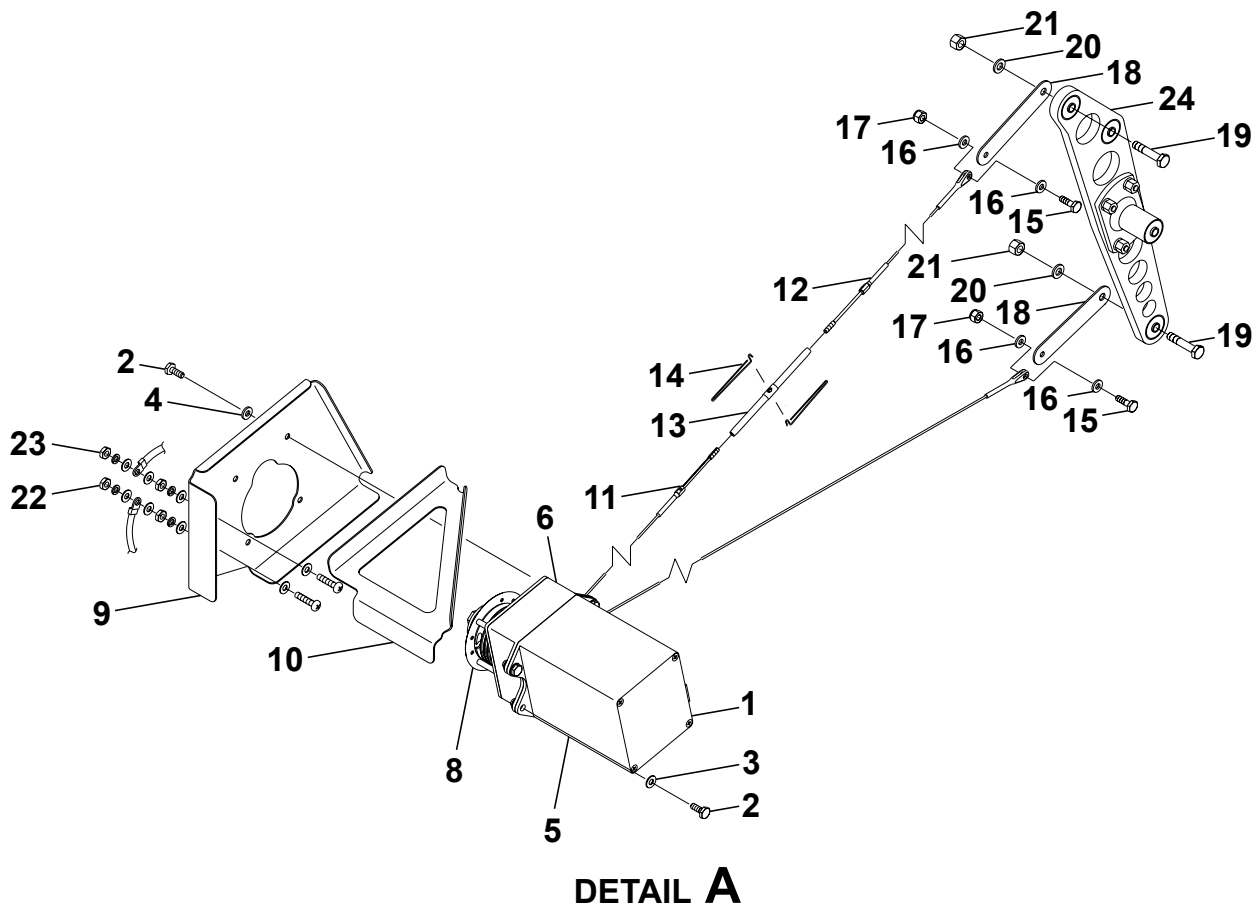
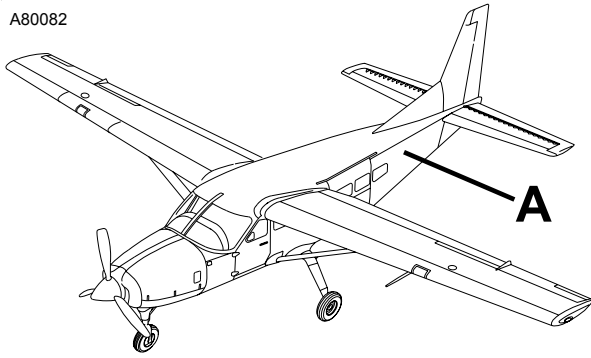
**22-10-04**

**PITCH SERVO INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A80082



**PITCH SERVO INSTALLATION**  
*Figure 01A. (Sheet 1)*

2610T7002  
 A2663T1026

Figure 01A  
 Page 2  
**22-10-04** Nov 29, 2022

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 ILLUSTRATED PARTS CATALOG

**PITCH SERVO INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM | PART NUMBER   | NOMENCLATURE |                                  |   |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------|---------------|--------------|----------------------------------|---|---|---|---|-------|-----------------------------------------|----------------------|
|      |               | 1            | 2                                | 3 | 4 | 5 | 6 | 7     |                                         |                      |
| 1    | 3910328-12    | .            | GSA 81 PITCH SERVO               |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | ATTACHING PARTS                  |   |   |   |   |       |                                         |                      |
| 2    | AN3-4A        | .            | BOLT                             |   |   |   |   | 80205 | (208) 0500 & ON<br>(208B) 2000 & ON     | 08                   |
| 3    | NAS1149F0332P | .            | WASHER                           |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
| 4    | NAS1149F0363P | .            | WASHER                           |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
|      |               |              | --*                              |   |   |   |   |       |                                         |                      |
| 5    | 011-00878-10  | .            | GSA-81 TORQUE SERVO              |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 5A | 011-00878-20  | .            | GSA-81 TORQUE SERVO              |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 6    | 011-01436-02  | .            | GSM-85A SERVO MOUNT              |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 6A | 011-02490-04  | .            | GSM 86 SERVO MOUNT               |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| - 7  | 011-01028-04  | .            | SPIRAL CAPSTAN                   |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| 8    | 011-01028-05  | .            | COVER KIT                        |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 8A | 011-01028-09  | .            | STANDOFF KIT                     |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 9    | 2670146-26    | .            | PITCH SERVO BRACKET              |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 10   | 2670146-23    | .            | GUSSET                           |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 11   | 2670146-20    | .            | CABLE ASSEMBLY - PITCH AUTOPILOT |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 12   | S3966-2F42.2K | .            | CABLE ASSEMBLY                   |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 13   | MS21251B2L    | .            | TURNBUCKLE BODY                  |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 14   | MS21256-2     | .            | CLIP                             |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 15   | AN3-5A        | .            | BOLT                             |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 16   | NAS1149F0363P | .            | WASHER                           |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
| 17   | MS21044N3     | .            | NUT                              |   |   |   |   | 4W953 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 18   | 2624015-3     | .            | LINK                             |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
|      |               |              | ATTACHING PARTS                  |   |   |   |   |       |                                         |                      |
| 19   | AN4-12A       | .            | BOLT                             |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 20   | NAS1149F0463P | .            | WASHER                           |   |   |   |   | 99321 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 21   | MS21044N4     | .            | NUT                              |   |   |   |   | 33269 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |

- ITEM NOT ILLUSTRATED

# CESSNA® MODEL 208 ILLUSTRATED PARTS CATALOG

## PITCH SERVO INSTALLATION

## AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON

|                        |             | NOMENCLATURE |                                                    |   |   |   |   |   |             |                                     | UNITS<br>PER<br>ASSY |
|------------------------|-------------|--------------|----------------------------------------------------|---|---|---|---|---|-------------|-------------------------------------|----------------------|
| ITEM                   | PART NUMBER | 1            | 2                                                  | 3 | 4 | 5 | 6 | 7 | EFFECTIVITY |                                     |                      |
|                        |             | --*--        |                                                    |   |   |   |   |   |             |                                     |                      |
| 22                     | 6518009-2   | .            | GROUND STUD GS003                                  |   |   |   |   |   |             | (208) 0500 & ON<br>(208B) 2000 & ON | 01                   |
| 23                     | 6518009-2   | .            | GROUND STUD GS004                                  |   |   |   |   |   |             | (208) 0500 & ON<br>(208B) 2000 & ON | 01                   |
| 24                     |             | .            | ELEVATOR BELLCRANK<br>REFER TO 27-30-01 FIGURE 01. |   |   |   |   |   |             |                                     | RF                   |
| - ITEM NOT ILLUSTRATED |             |              |                                                    |   |   |   |   |   |             |                                     |                      |

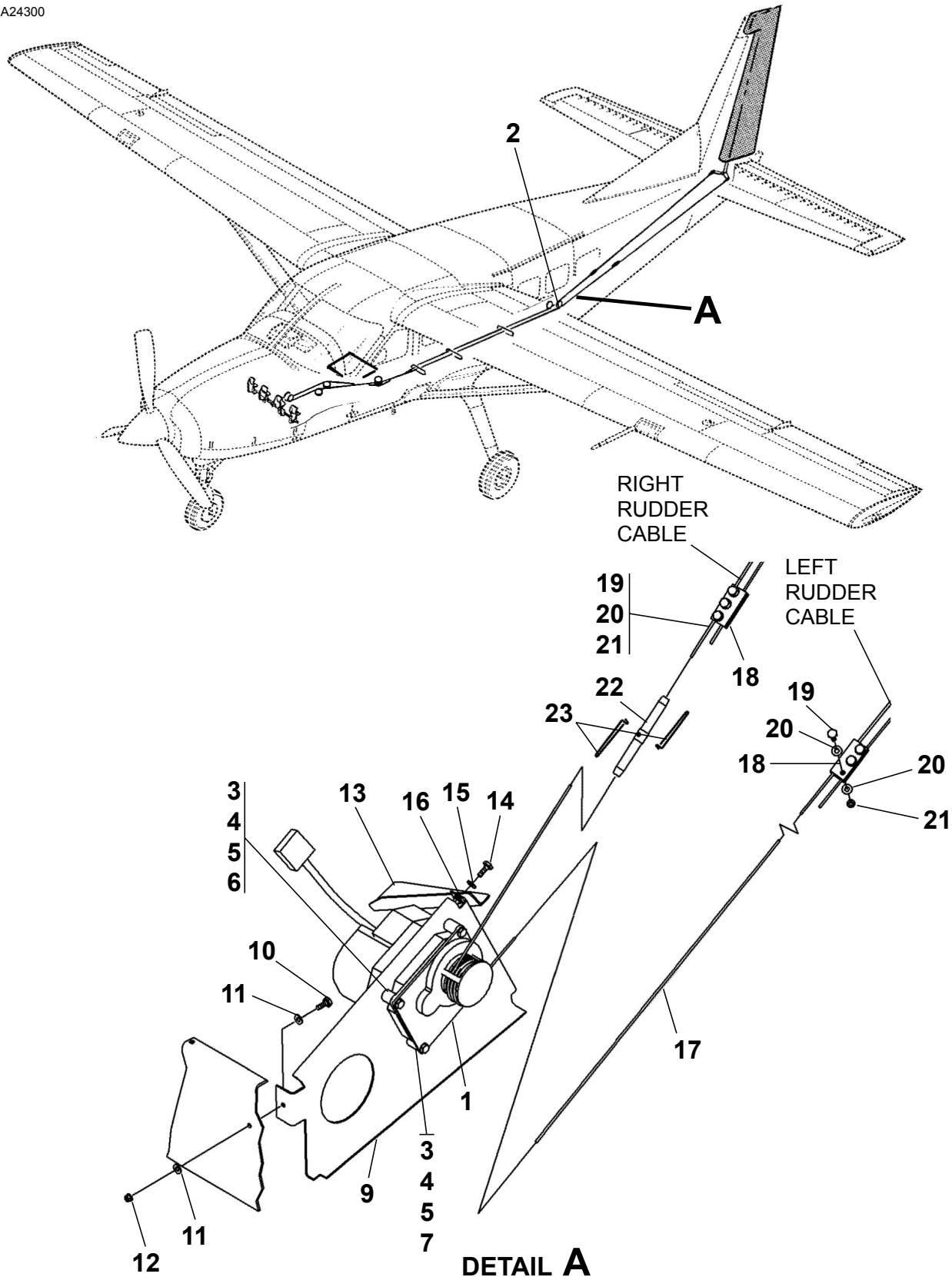
CESSNA®  
**MODEL 208**  
ILLUSTRATED PARTS CATALOG

**22-10-05**

**YAW DAMPER SERVO INSTALLATION**  
**AIRPLANES (208) 0232 THRU 0499 AND AIRPLANES (208B) 0349 THRU**  
**1999**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A24300



**YAW DAMPER SERVO INSTALLATION**  
*Figure 01. (Sheet 1)*

2610R1004  
 A2614R1304

Figure 01  
 Page 2  
**22-10-05** Nov 29, 2022

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 ILLUSTRATED PARTS CATALOG

**YAW DAMPER SERVO INSTALLATION**

**AIRPLANES (208) 0232 THRU 0499 AND AIRPLANES (208B) 0349 THRU 1999**

| ITEM | PART NUMBER    | NOMENCLATURE |   |   |   |   |   |                                                                                                                        | EFFECTIVITY                                      | UNITS<br>PER<br>ASSY |
|------|----------------|--------------|---|---|---|---|---|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|----------------------|
|      |                | 1            | 2 | 3 | 4 | 5 | 6 | 7                                                                                                                      |                                                  |                      |
| 1    | 065-0060-04    | .            |   |   |   |   |   | SERVO - YAW DAMPER (TYPE KS 271A)                                                                                      | (208) 0232 - 0331<br>(208B) 0349 - 0874          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: USED WITH KAP 150 AND KFC 150 AUTOPILOT SYSTEMS.</b>                                                          |                                                  |                      |
| 2    | 065-00179-0600 | .            |   |   |   |   |   | SERVO - YAW DAMPER (TYPE KS 271C)<br>FOR SPARES ORDER (MUST REPLACE WITH):<br>S3100-350                                | (208) 0332 - 0381<br>(208B) 0875 - 1089          | NP                   |
| - 2A | S3100-350      | .            |   |   |   |   |   | SERVO - YAW DAMPER (TYPE KS-271C) VENDOR #<br>065-00179-0600 (MOD 9 & ON)<br>SPARES REPLACEMENT FOR:<br>065-00179-0600 | (208) 0382 - 0499<br>(208B) 1090 - 1999          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: USED WITH KFC 225 AUTOPILOT SYSTEMS.</b>                                                                      |                                                  |                      |
| 3    | 065-00030-0000 | .            |   |   |   |   |   | MOUNT - SERVO (TYPE KM 275)                                                                                            | 22373<br>(208) 0232 - 0499<br>(208B) 0349 - 1999 | 01                   |
| 4    | AN3-10A        | .            | . |   |   |   |   | BOLT                                                                                                                   | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 04                   |
| 5    | NAS1149F0332P  | .            | . |   |   |   |   | WASHER                                                                                                                 | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 04                   |
| 6    | MS21047L3      | .            | . |   |   |   |   | NUTPLATE                                                                                                               | 13499<br>(208) 0232 - 0499<br>(208B) 0349 - 1999 | 02                   |
| 7    | 076-1846-03    | .            | . |   |   |   |   | SPACER                                                                                                                 | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 02                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| - 8  | 076-1846-01    | .            | . |   |   |   |   | SPACER                                                                                                                 | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 02                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| 9    | 047-8145-02    | .            |   |   |   |   |   | BRACKET                                                                                                                | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 02                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| 10   | AN3-6A         | .            | . |   |   |   |   | BOLT                                                                                                                   | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 01                   |
| 11   | NAS1149F0363P  | .            | . |   |   |   |   | WASHER                                                                                                                 | 73197<br>(208) 0232 - 0499<br>(208B) 0349 - 1999 | 02                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| 12   | MS20365-1032   | .            | . |   |   |   |   | NUT                                                                                                                    | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 01                   |
| 13   | 047-8189-01    | .            |   |   |   |   |   | BRACKET                                                                                                                | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| 14   | AN3-4A         | .            | . |   |   |   |   | BOLT                                                                                                                   | 80205<br>(208) 0232 - 0499<br>(208B) 0349 - 1999 | 01                   |
| 15   | NAS1149F0363P  | .            | . |   |   |   |   | WASHER                                                                                                                 | 73197<br>(208) 0232 - 0499<br>(208B) 0349 - 1999 | 02                   |
| 16   | MS20365-1032   | .            | . |   |   |   |   | NUT                                                                                                                    | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 01                   |
| 17   | 200-4272-00    | .            |   |   |   |   |   | BRIDLE CABLE                                                                                                           | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |
| 18   | 047-3538-01    | .            | . |   |   |   |   | CLAMP                                                                                                                  | (208) 0232 - 0499<br>(208B) 0349 - 1999          | 04                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2614-00.</b>                                                                 |                                                  |                      |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**YAW DAMPER SERVO INSTALLATION**

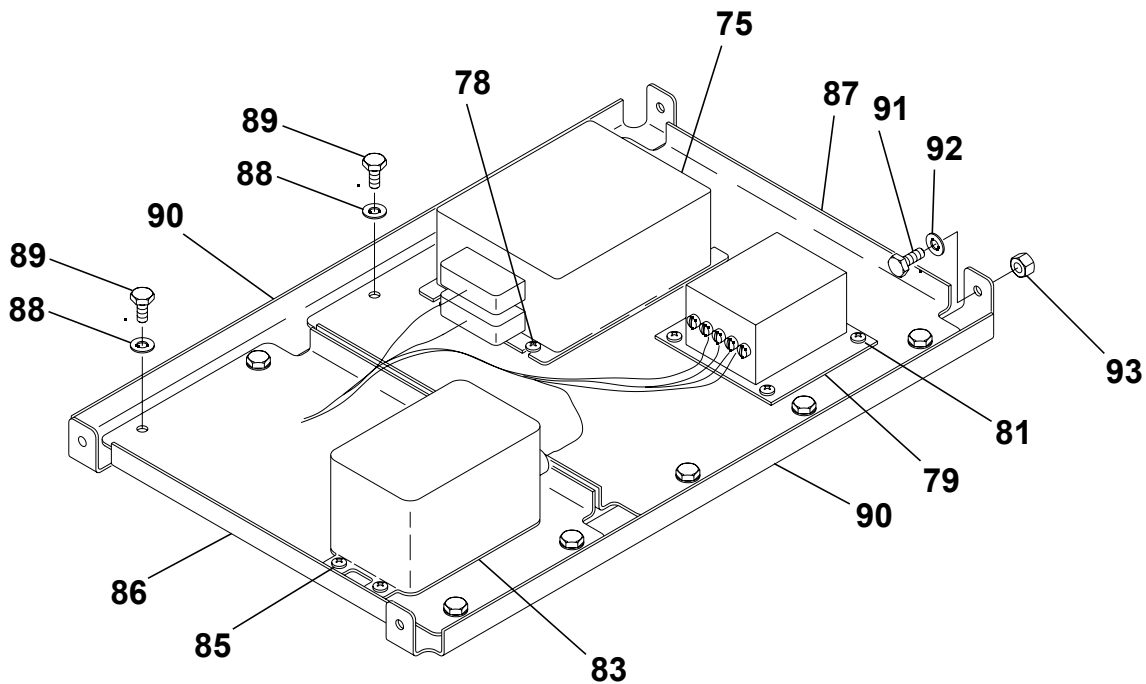
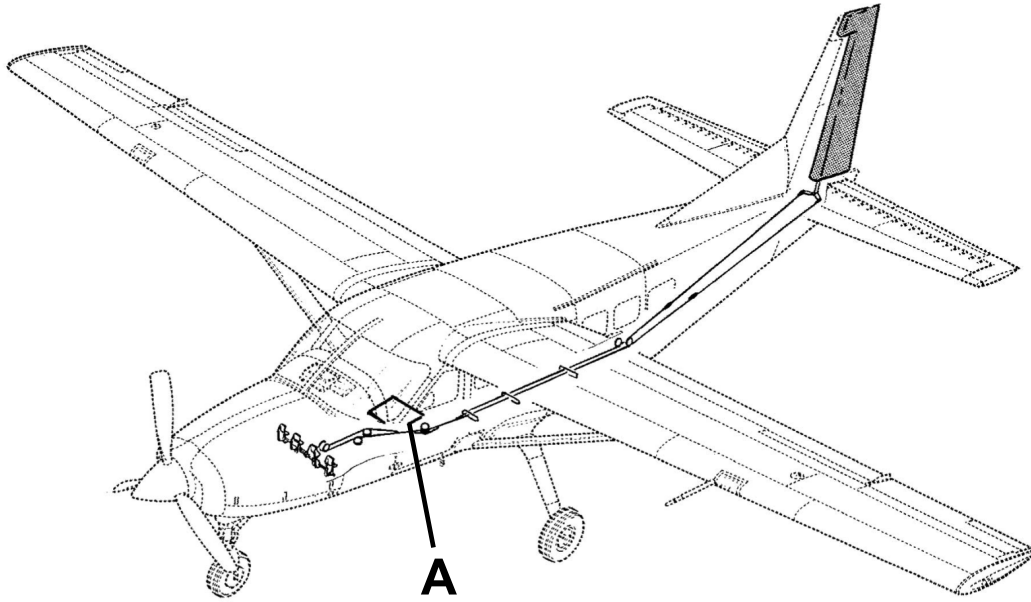
**AIRPLANES (208) 0232 THRU 0499 AND AIRPLANES (208B) 0349 THRU 1999**

| ITEM | PART NUMBER   | NOMENCLATURE |   |                                        |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------|---------------|--------------|---|----------------------------------------|---|---|---|-------|-----------------------------------------|----------------------|
|      |               | 1            | 2 | 3                                      | 4 | 5 | 6 | 7     |                                         |                      |
| 19   | AN3-6A        | .            | . | BOLT                                   |   |   |   |       | (208) 0232 - 0499<br>(208B) 0349 - 1999 | 06                   |
| 20   | NAS1149F0363P | .            | . | WASHER                                 |   |   |   | 73197 | (208) 0232 - 0499<br>(208B) 0349 - 1999 | 12                   |
| 21   | MS20365-1032  | .            | . | NUT                                    |   |   |   |       | (208) 0232 - 0499<br>(208B) 0349 - 1999 | 06                   |
| 22   |               | .            |   | TURNBUCKLE - SUPPLIED WITH 200-4272-00 |   |   |   |       |                                         | RF                   |
| 23   | MS21256-2     | .            | . | CLIP                                   |   |   |   |       | (208) 0232 - 0499<br>(208B) 0349 - 1999 | 02                   |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
ILLUSTRATED PARTS CATALOG

A24304



**DETAIL A**

**YAW DAMPER SERVO INSTALLATION**  
*Figure 01. (Sheet 2)*

26101004  
A2618T1261

Figure 01  
Page 6  
**22-10-05** Nov 29, 2022

## YAW DAMPER SERVO INSTALLATION

**AIRPLANES (208) 0232 THRU 0499 AND AIRPLANES (208B) 0349 THRU 1999**

- ITEM NOT ILLUSTRATED

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**MODEL 208**  
ILLUSTRATED PARTS CATALOG

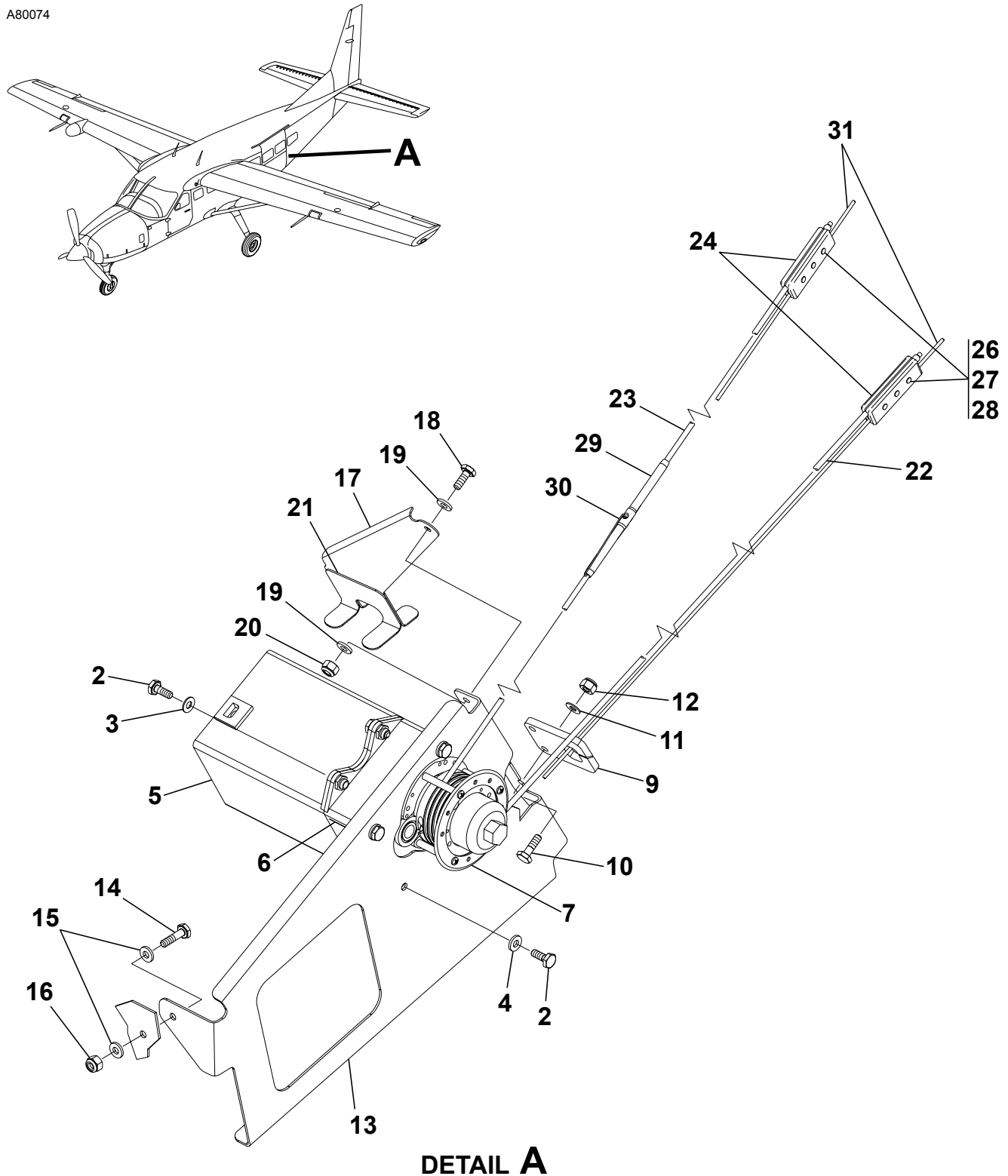
**22-10-05**

**YAW SERVO INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A80074



**YAW SERVO INSTALLATION**  
*Figure 01A. (Sheet 1)*

2610T7005  
 A2660T1016

Figure 01A  
 Page 2  
**22-10-05** Nov 29, 2022

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**YAW SERVO INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM | PART NUMBER   | NOMENCLATURE |                      |   |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|------|---------------|--------------|----------------------|---|---|---|---|-------|-----------------------------------------|----------------------|
|      |               | 1            | 2                    | 3 | 4 | 5 | 6 | 7     |                                         |                      |
| - 1  | 3910328-14    | .            | GSA 80 YAW SERVO     |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | ATTACHING PARTS      |   |   |   |   |       |                                         |                      |
| 2    | AN3-4A        | .            | BOLT                 |   |   |   |   | 80205 | (208) 0500 & ON<br>(208B) 2000 & ON     | 08                   |
| 3    | NAS1149F0332P | .            | WASHER               |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
| 4    | NAS1149F0363P | .            | WASHER               |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 04                   |
|      |               |              | --*--                |   |   |   |   |       |                                         |                      |
| 5    | S3100-490     | .            | GSA-80 TORQUE SERVO  |   |   |   |   |       | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 5A | 011-00877-20  | .            | GSA-80 TORQUE SERVO  |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 6    | 011-01436-02  | .            | GSM-85A SERVO MOUNT  |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 6A | 011-02490-05  | .            | GSM 86 SERVO MOUNT   |   |   |   |   |       | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 7    | 011-01028-04  | .            | SPIRAL CAPSTAN       |   |   |   |   | 0TRC3 | (208) 0500 - 0564<br>(208B) 2000 - 4999 | 01                   |
| - 7A | 011-01028-05  | .            | COVER KIT            |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| - 8  | 011-01028-09  | .            | STANDOFF KIT         |   |   |   |   | 0TRC3 | (208) 0565 & ON<br>(208B) 5000 & ON     | 01                   |
| 9    | 2670146-25    | .            | FAIRLEAD - YAW CABLE |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | ATTACHING PARTS      |   |   |   |   |       |                                         |                      |
| 10   | AN3-5A        | .            | BOLT                 |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 11   | NAS1149F0332P | .            | WASHER               |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 12   | MS21044N3     | .            | NUT                  |   |   |   |   | 4W953 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
|      |               |              | --*--                |   |   |   |   |       |                                         |                      |
| 13   | 2670146-21    | .            | YAW SERVO BRACKET    |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | ATTACHING PARTS      |   |   |   |   |       |                                         |                      |
| 14   | AN3-6A        | .            | BOLT                 |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 15   | NAS1149F0363P | .            | WASHER               |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |
| 16   | MS21044N3     | .            | NUT                  |   |   |   |   | 4W953 | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | --*--                |   |   |   |   |       |                                         |                      |
| 17   | 2670146-24    | .            | STRUT - FORWARD      |   |   |   |   |       | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
|      |               |              | ATTACHING PARTS      |   |   |   |   |       |                                         |                      |
| 18   | AN3-4A        | .            | BOLT                 |   |   |   |   | 80205 | (208) 0500 & ON<br>(208B) 2000 & ON     | 01                   |
| 19   | NAS1149F0363P | .            | WASHER               |   |   |   |   | 73197 | (208) 0500 & ON<br>(208B) 2000 & ON     | 02                   |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**YAW SERVO INSTALLATION**

**AIRPLANES (208) 0500 & ON AND AIRPLANES (208B) 2000 & ON**

| ITEM                   | PART NUMBER   | NOMENCLATURE |                                                         |   |   |   |   |   | EFFECTIVITY                                  | UNITS<br>PER<br>ASSY |
|------------------------|---------------|--------------|---------------------------------------------------------|---|---|---|---|---|----------------------------------------------|----------------------|
|                        |               | 1            | 2                                                       | 3 | 4 | 5 | 6 | 7 |                                              |                      |
| 20                     | MS21044N3     | .            | NUT                                                     |   |   |   |   |   | 4W953<br>(208) 0500 & ON<br>(208B) 2000 & ON | 01                   |
|                        |               |              | --*--                                                   |   |   |   |   |   |                                              |                      |
| 21                     | 2670146-19    | .            | STRUT - AFT                                             |   |   |   |   |   | (208) 0500 & ON<br>(208B) 2000 & ON          | 01                   |
| 22                     | 2670146-17    | .            | CABLE ASSEMBLY - YAW AUTOPILOT                          |   |   |   |   |   | (208) 0500 & ON<br>(208B) 2000 & ON          | 01                   |
| 23                     | S3966-2K17.5Q | .            | CABLE ASSEMBLY                                          |   |   |   |   |   | (208) 0500 & ON<br>(208B) 2000 & ON          | 01                   |
| 24                     | 7060201-9     | .            | CLAMP BLOCK HALF                                        |   |   |   |   |   | (208) 0500 - 0527<br>(208B) 2000 - 2263      | 02                   |
| - 24A                  | 2661010-1     | .            | CLAMP BLOCK HALF                                        |   |   |   |   |   | (208) 0528 & ON<br>(208B) 2264 & ON          | 02                   |
| - 25                   | 7060201-10    | .            | CLAMP BLOCK HALF                                        |   |   |   |   |   | (208) 0500 - 0527<br>(208B) 2000 - 2263      | 02                   |
| - 25A                  | 2661010-2     | .            | CLAMP BLOCK HALF                                        |   |   |   |   |   | (208) 0528 & ON<br>(208B) 2264 & ON          | 02                   |
|                        |               |              | ATTACHING PARTS                                         |   |   |   |   |   |                                              |                      |
| 26                     | MS24671-13    | .            | SCREW                                                   |   |   |   |   |   | (208) 0500 - 0527<br>(208B) 2000 - 2263      | 03                   |
| - 26A                  | MS24694-C7    | .            | SCREW                                                   |   |   |   |   |   | (208) 0528 & ON<br>(208B) 2264 & ON          | 03                   |
| 27                     | NAS1149FN816P | .            | WASHER                                                  |   |   |   |   |   | (208) 0528 & ON<br>(208B) 2264 & ON          | 03                   |
| 28                     | MS21044N08    | .            | NUT                                                     |   |   |   |   |   | 72914<br>(208) 0528 & ON<br>(208B) 2264 & ON | 03                   |
|                        |               |              | --*--                                                   |   |   |   |   |   |                                              |                      |
| 29                     | MS21251B2L    | .            | TURNBUCKLE BODY - LOCKING                               |   |   |   |   |   | (208) 0500 & ON<br>(208B) 2000 & ON          | 01                   |
| 30                     | MS21256-2     | .            | CLIP                                                    |   |   |   |   |   | (208) *0500 - 2043<br>(208) *0505 - 0516     | 02                   |
|                        |               |              | * AIRPLANES (208) 0500 THRU 2043 INCORPORATING CAB08-09 |   |   |   |   |   |                                              |                      |
|                        |               |              | * AIRPLANES (208) 0505 THRU 0516 INCORPORATING CAB11-8  |   |   |   |   |   |                                              |                      |
| 31                     |               | .            | RUDDER CONTROL CABLES                                   |   |   |   |   |   |                                              | RF                   |
|                        |               |              | REFER TO 27-20-01 FIGURE 01.                            |   |   |   |   |   |                                              |                      |
| - ITEM NOT ILLUSTRATED |               |              |                                                         |   |   |   |   |   |                                              |                      |

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**MODEL 208**  
ILLUSTRATED PARTS CATALOG

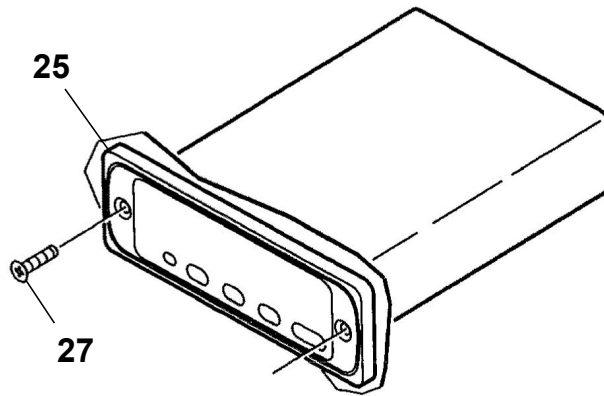
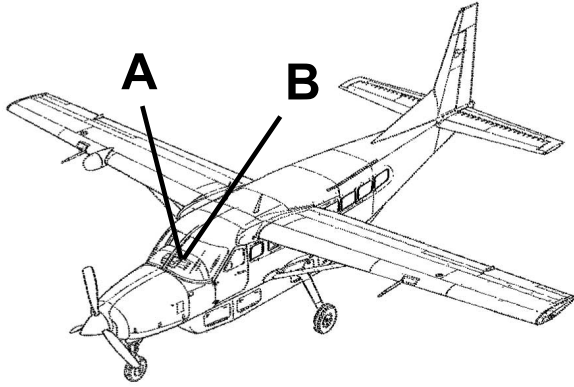
**22-10-06**

**AUTOPILOT COMPUTER INSTALLATION - TYPE KC 191  
AND KC 192**

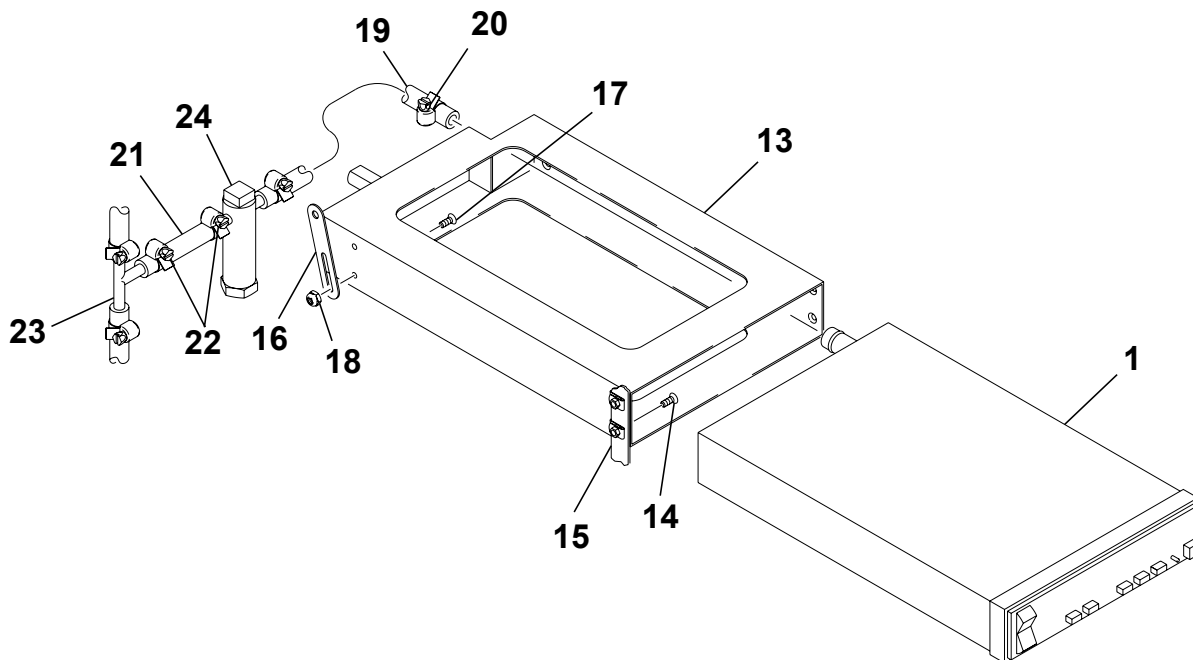
**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A24298



**DETAIL A**



**DETAIL B**

26111012  
 A2618R1241  
 B2618T1058

**AUTOPILOT COMPUTER INSTALLATION - TYPE KC 191 AND KC 192**  
**Figure 01. (Sheet 1)**

Figure 01  
 Page 2  
**22-10-06** Nov 4, 2021

**CESSNA®**  
**MODEL 208**  
**ILLUSTRATED PARTS CATALOG**

**AUTOPILOT COMPUTER INSTALLATION - TYPE KC 191 AND KC 192**

**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

| NOMENCLATURE |                |   |   |   |   |   |   |   |                                                                                                                           | UNITS<br>PER<br>ASSY |                                     |    |
|--------------|----------------|---|---|---|---|---|---|---|---------------------------------------------------------------------------------------------------------------------------|----------------------|-------------------------------------|----|
| ITEM         | PART NUMBER    | 1 | 2 | 3 | 4 | 5 | 6 | 7 | EFFECTIVITY                                                                                                               |                      |                                     |    |
| 1            | 065-00054-0003 | . |   |   |   |   |   |   | KC 191 COMPUTER/CONTROLLER - USED WITH KAP 150                                                                            | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 2          | 065-0054-15    | . |   |   |   |   |   |   | KC 191 COMPUTER/CONTROLLER - USED WITH KAP 150                                                                            | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 3          | 065-05028-0091 | . | . |   |   |   |   |   | 208 ADAPTER MODULE (IN TOP BOARD)                                                                                         | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 4          | 065-05026-0098 | . | . |   |   |   |   |   | 208 ADAPTER MODULE (IN TOP BOARD)                                                                                         | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 5          | 065-05045-0008 | . | . |   |   |   |   |   | 208B ADAPTER MODULE (IN TOP BOARD)                                                                                        | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 6          | 065-00042-0003 | . |   |   |   |   |   |   | KC 192 COMPUTER/CONTROLLER - USED WITH KFC 150                                                                            | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 7          | 065-0042-15    | . |   |   |   |   |   |   | KC 192 COMPUTER/CONTROLLER - USED WITH KFC 150                                                                            | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 8          | 065-05028-0090 | . | . |   |   |   |   |   | 208 ADAPTER MODULE (IN TOP BOARD)                                                                                         | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 9          | 065-05026-0097 | . | . |   |   |   |   |   | 208 ADAPTER MODULE (IN TOP BOARD)                                                                                         | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 10         | 065-05045-0007 | . | . |   |   |   |   |   | 208B ADAPTER MODULE (IN TOP BOARD)                                                                                        | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 11         | 065-05025-0085 | . |   |   |   |   |   |   | 208 ADAPTER MODULE (IN BOTTOM BOARD)                                                                                      | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| - 12         | 065-05025-0091 | . |   |   |   |   |   |   | 208B ADAPTER MODULE (IN BOTTOM BOARD)                                                                                     | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| 13           | 047-05114-03   | . |   |   |   |   |   |   | MOUNTING RACK - SUPPLIED WITH ITEM 1                                                                                      | 22373                | (208) 0146 & ON<br>(208B) 0180 & ON | 01 |
| 14           | MS24693-S26    | . | . |   |   |   |   |   | SCREW                                                                                                                     | 76374                | (208) 0146 & ON<br>(208B) 0180 & ON | 04 |
| 15           | S1477-06       | . | . |   |   |   |   |   | NUT                                                                                                                       |                      | (208) 0146 & ON<br>(208B) 0180 & ON | 02 |
| 16           | 1270078-2      | . | . |   |   |   |   |   | SUPPORT STRAP                                                                                                             |                      | (208) 0146 & ON<br>(208B) 0180 & ON | 02 |
| 17           | MS24693-S26    | . | . | . |   |   |   |   | SCREW                                                                                                                     | 76374                | (208) 0146 & ON<br>(208B) 0180 & ON | 02 |
| 18           | MS21044N06     | . | . | . |   |   |   |   | NUT                                                                                                                       | K5788                | (208) 0146 & ON<br>(208B) 0180 & ON | 02 |
| 19           | S1495-3        | . |   |   |   |   |   |   | HOSE - SPECIFY LENGTH REQUIRED WHEN ORDERING                                                                              |                      | (208) 0146 & ON<br>(208B) 0180 & ON | AR |
| 20           | S2357-1        | . | . |   |   |   |   |   | CLAMP                                                                                                                     |                      | (208) 0146 & ON<br>(208B) 0180 & ON | 02 |
| 21           | S1495-4        | . |   |   |   |   |   |   | HOSE - SPECIFY LENGTH REQUIRED WHEN ORDERING<br>ALTERNATE SPARE (PERMISSIBLE TO ALSO USE):<br>S3707-4<br>R221492<br>S51-4 |                      | (208) 0146 & ON<br>(208B) 0180 & ON | AR |
| - 21A        | S3707-4        | . |   |   |   |   |   |   | HOSE                                                                                                                      |                      | (208) 0146 & ON<br>(208B) 0180 & ON | AR |
| - 21B        | S51-4          | . |   |   |   |   |   |   | HOSE<br>ALTERNATE SPARE (INTERCHANGEABLE WITH):<br>R221492                                                                |                      | (208) 0146 & ON<br>(208B) 0180 & ON | AR |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**AUTOPILOT COMPUTER INSTALLATION - TYPE KC 191 AND KC 192**

**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

| ITEM                   | PART NUMBER    | NOMENCLATURE |                                                       |   |   |   |       |       | EFFECTIVITY      | UNITS<br>PER<br>ASSY |
|------------------------|----------------|--------------|-------------------------------------------------------|---|---|---|-------|-------|------------------|----------------------|
|                        |                | 1            | 2                                                     | 3 | 4 | 5 | 6     | 7     |                  |                      |
| - 21B                  | R221492        | .            | HOSE                                                  |   |   |   |       |       | (208) 0146 & ON  | AR                   |
|                        |                |              | ALTERNATE SPARE (INTERCHANGEABLE WITH):               |   |   |   |       |       | (208B) 0180 & ON |                      |
|                        |                |              | S51-4                                                 |   |   |   |       |       |                  |                      |
| 22                     | S2357-1        | .            | CLAMP                                                 |   |   |   |       |       | (208) 0146 & ON  | 02                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| 23                     | 1K14-4-4-4     | .            | TEE                                                   |   |   |   |       | 26433 | (208) 0146 & ON  | 01                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| 24                     | 2610003-1      | .            | TRAP ASSEMBLY                                         |   |   |   |       |       | (208) 0146 & ON  | 02                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| 25                     | 065-00058-0003 | .            | KA 185 REMOTE MODE ANNUNCIATOR ( - USED WITH KAP 150) |   |   |   | 22373 |       | (208) 0146 & ON  | 01                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| - 26                   | 065-00058-0001 | .            | KA 185 REMOTE MODE ANNUNCIATOR ( - USED WITH KFC 150) |   |   |   | 22373 |       | (208) 0146 & ON  | 01                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| 27                     | MS35206-216    | .            | SCREW                                                 |   |   |   |       | 04713 | (208) 0146 & ON  | 02                   |
|                        |                |              |                                                       |   |   |   |       |       | (208B) 0180 & ON |                      |
| - ITEM NOT ILLUSTRATED |                |              |                                                       |   |   |   |       |       |                  |                      |

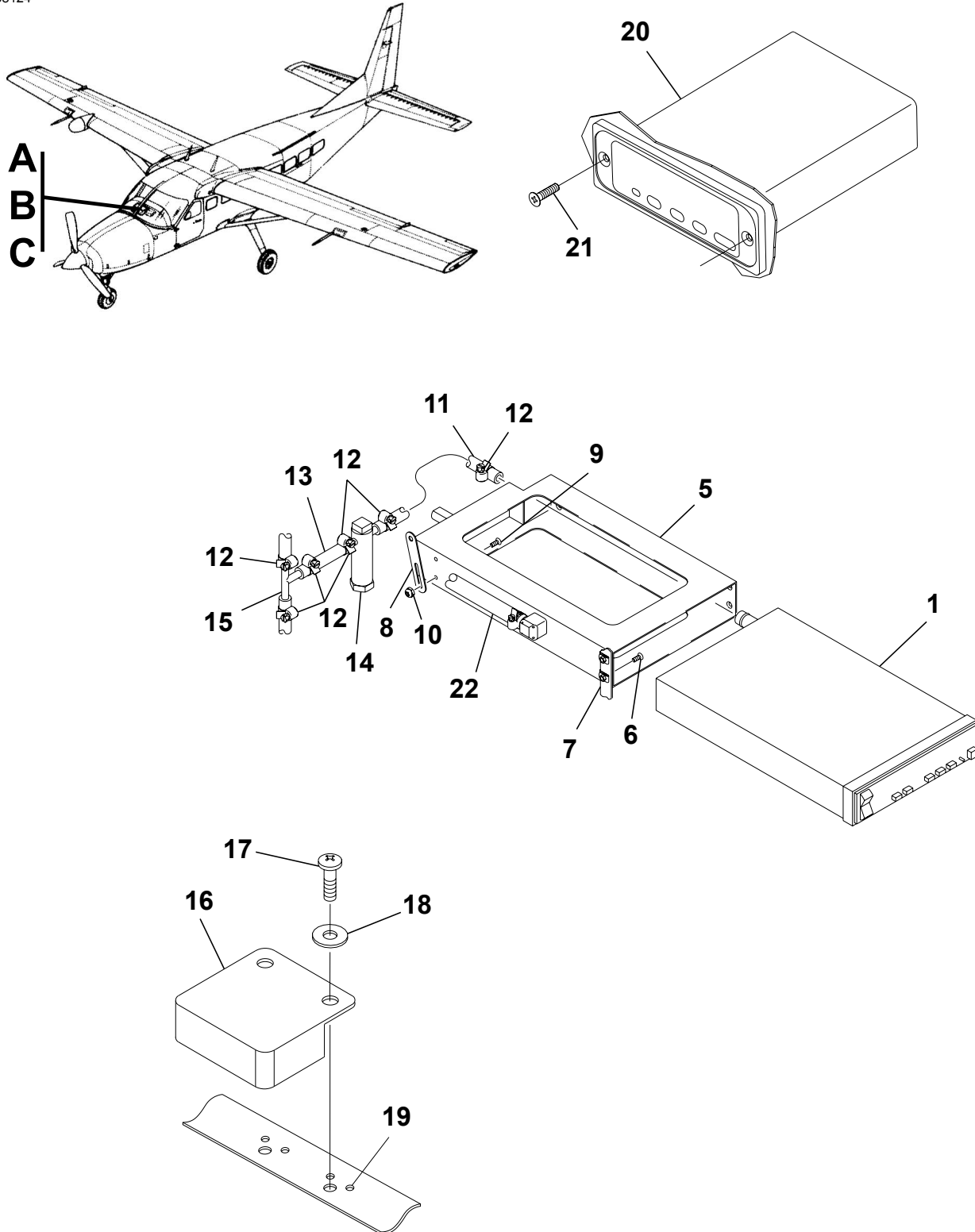
CESSNA®  
**MODEL 208**  
ILLUSTRATED PARTS CATALOG

**22-10-07**

**AUTOPILOT COMPUTER - KFC 225**  
**AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A38124



**AUTOPILOT COMPUTER - KFC 225**  
**Figure 01. (Sheet 1)**

26111012  
 A2618R1241  
 B2618T1058  
 C2618R1337

Figure 01  
 Page 2  
**22-10-07** Nov 4, 2021

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**AUTOPILOT COMPUTER - KFC 225**

**AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON**

| ITEM  | PART NUMBER    | NOMENCLATURE |   |   |   |   |   |       | EFFECTIVITY                             | UNITS<br>PER<br>ASSY |
|-------|----------------|--------------|---|---|---|---|---|-------|-----------------------------------------|----------------------|
|       |                | 1            | 2 | 3 | 4 | 5 | 6 | 7     |                                         |                      |
| 1     | S3100-203      | .            |   |   |   |   |   |       | (208) 0001 - 0332<br>(208B) 0180 - 0878 | 01                   |
| - 2   | S3100-204      | .            |   |   |   |   |   |       | (208) 0001 - 0332<br>(208B) 0180 - 0878 | 01                   |
| - 3   | S3100-219      | .            |   |   |   |   |   |       | (208) 0333 & ON<br>(208B) 0879 & ON     | 01                   |
| - 4   | S3100-220      | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| - 4A  | 050-03401-0000 | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 5     | 047-12244-0002 | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 6     | MS24693-S26    | .            | . |   |   |   |   | 76374 | (208) 0001 & ON<br>(208B) 0001 & ON     | 04                   |
| 7     | S1477-06       | .            | . |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 04                   |
| 8     | 1270078-2      | .            | . |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 02                   |
| 9     | MS24693-S26    | .            | . |   |   |   |   | 76374 | (208) 0001 & ON<br>(208B) 0001 & ON     | 02                   |
| 10    | MS21044N06     | .            | . |   |   |   |   | K5788 | (208) 0001 & ON<br>(208B) 0001 & ON     | 02                   |
| 11    | S1495-3        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| - 11A | M5593-3        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 12    | S2357-1        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 13    | S1495-4        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 06                   |
| - 13A | S3707-4        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| - 13B | S51-4          | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     |                      |
| - 13C | R221492        | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     |                      |
| 14    | 2610003-1      | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 15    | S3017-4-4-4    | .            |   |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 02                   |
| 16    | 071-00073-5000 | .            |   |   |   |   |   | 22373 | (208) 0001 & ON<br>(208B) 0001 & ON     | 01                   |
| 17    | MS35206-229    | .            | . |   |   |   |   |       | (208) 0001 & ON<br>(208B) 0001 & ON     | 02                   |

- ITEM NOT ILLUSTRATED

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**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**AUTOPILOT COMPUTER - KFC 225**

**AIRPLANES (208) 0001 & ON AND AIRPLANES (208B) 0001 & ON**

| NOMENCLATURE           |                |   |   |                              |   |   |   |   |             | UNITS<br>PER<br>ASSY                |    |
|------------------------|----------------|---|---|------------------------------|---|---|---|---|-------------|-------------------------------------|----|
| ITEM                   | PART NUMBER    | 1 | 2 | 3                            | 4 | 5 | 6 | 7 | EFFECTIVITY |                                     |    |
| 18                     | NAS1149FN616P  | . | . | WASHER                       |   |   |   |   | 2X920       | (208) 0001 & ON<br>(208B) 0001 & ON | 02 |
| 19                     | MS21073-06     | . | . | NUTPLATE                     |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 02 |
| - 19A                  | 050-03245-0000 | . |   | INSTALLATION KIT             |   |   |   |   | 22373       | (208) 0001 & ON<br>(208B) 0001 & ON | 01 |
| 20                     | 065-00184-0100 | . |   | MODE ANNUNCIATOR - (KA 185A) |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 01 |
| 21                     | MS24693-BB5    | . | . | SCREW                        |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 02 |
| - 21A                  | 050-03507-0501 | . |   | INSTALLATION KIT (KA185A)    |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 01 |
| 22                     | 2614069-17     | . |   | RADIO COOLING - KFC225       |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 01 |
| - 23                   | MS3367-2-9     | . | . | STRAP                        |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 02 |
| - 24                   | S1053E5W       | . | . | DUCT                         |   |   |   |   |             | (208) 0001 & ON<br>(208B) 0001 & ON | 01 |
| - ITEM NOT ILLUSTRATED |                |   |   |                              |   |   |   |   |             |                                     |    |

CESSNA®  
**MODEL 208**  
ILLUSTRATED PARTS CATALOG

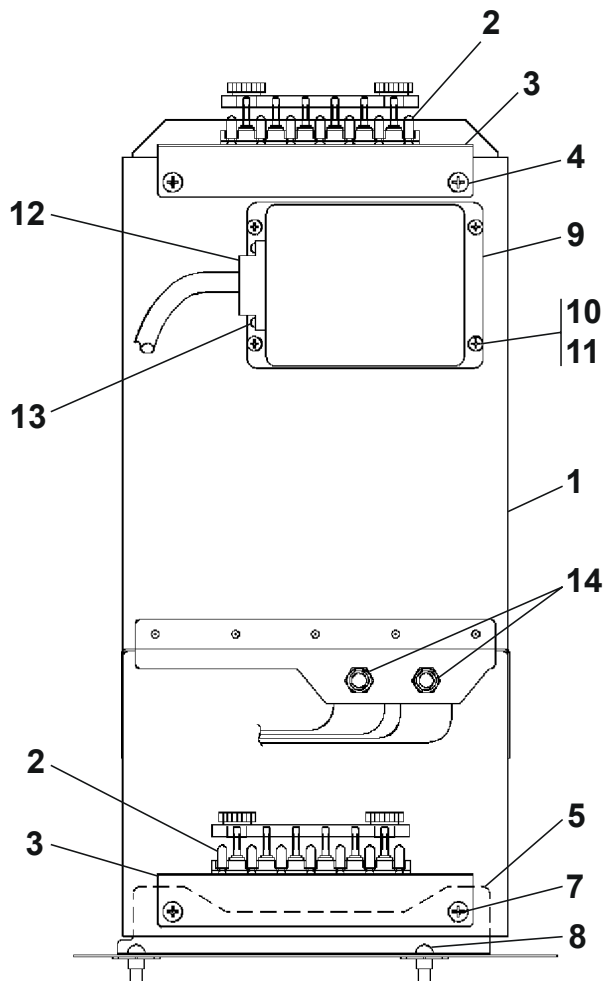
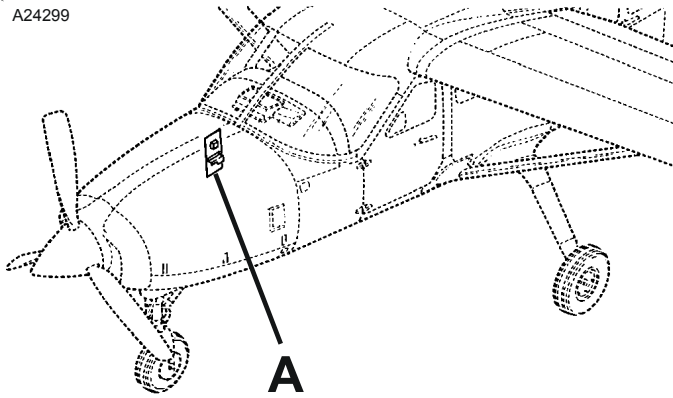
**22-10-09**

**REMOTE ACCESSORY BOX - KING AUTOPILOT  
INSTALLATION**

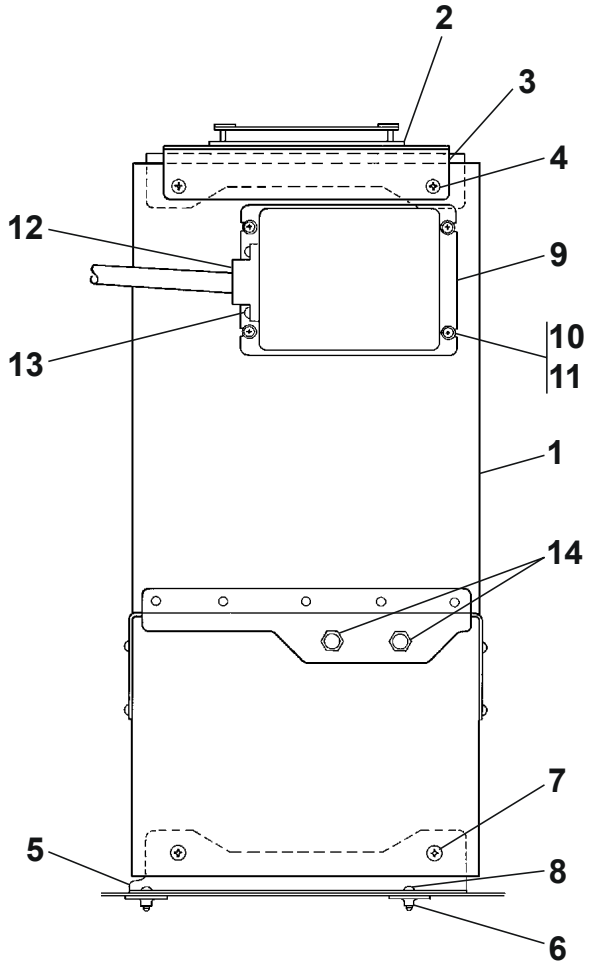
**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

A24299



**DETAIL A**  
 KFC 225



**DETAIL A**  
 KAP 150 AND KFC 150

**REMOTE ACCESSORY BOX - KING AUTOPILOT INSTALLATION**  
*Figure 01. (Sheet 1)*

2618R1056  
 A2618R1055  
 A2618R1335

Figure 01  
 Page 2  
**22-10-09** Nov 4, 2021

CESSNA®  
**MODEL 208**  
 ILLUSTRATED PARTS CATALOG

**REMOTE ACCESSORY BOX - KING AUTOPILOT INSTALLATION**

**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

| ITEM | PART NUMBER    | NOMENCLATURE |   |   |   |   |   |                                                                                                                | EFFECTIVITY                                  | UNITS<br>PER<br>ASSY |
|------|----------------|--------------|---|---|---|---|---|----------------------------------------------------------------------------------------------------------------|----------------------------------------------|----------------------|
|      |                | 1            | 2 | 3 | 4 | 5 | 6 | 7                                                                                                              |                                              |                      |
| 1    | 047-7072-00    | .            |   |   |   |   |   | AVIONICS RACK                                                                                                  | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-03.</b>                                                         |                                              |                      |
| 2    | 010-0136-00    | .            |   |   |   |   |   | TERMINAL STRIP                                                                                                 | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-09. TWO KITS ARE<br/>REQUIRED FOR THE KFC 225 INSTALLATION.</b> |                                              |                      |
| 3    | 047-7087-01    | .            |   |   |   |   |   | BRACKET                                                                                                        | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-09. TWO KITS ARE<br/>REQUIRED FOR THE KFC 225 INSTALLATION.</b> |                                              |                      |
| 4    | AN525-10R8     | .            |   |   |   |   |   | SCREW                                                                                                          | (208) 0146 & ON<br>(208B) 0180 & ON          | 04                   |
| 5    | 047-7081-02    | .            |   |   |   |   |   | MOUNTING PLATE ANGLE                                                                                           | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-03.</b>                                                         |                                              |                      |
| 6    | MS21047L3      | .            |   |   |   |   |   | NUTPLATE                                                                                                       | 13499<br>(208) 0146 & ON<br>(208B) 0180 & ON | 02                   |
| 7    | AN525-10R8     | .            |   |   |   |   |   | SCREW                                                                                                          | (208) 0146 & ON<br>(208B) 0180 & ON          | 02                   |
| 8    | AN525-10R11    | .            |   |   |   |   |   | SCREW                                                                                                          | (208) 0146 & ON<br>(208B) 0180 & ON          | 02                   |
| 9    | 200-4273-00    | .            |   |   |   |   |   | ACCESSORY BOX                                                                                                  | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
|      |                |              |   |   |   |   |   | <b>NOTE: SUPPLIED AS PART OF KING KIT 050-2568-03.</b>                                                         |                                              |                      |
| 10   | MS35338-41     | .            | . |   |   |   |   | LOCKWASHER                                                                                                     | 80205<br>(208) 0146 & ON<br>(208B) 0180 & ON | 04                   |
| 11   | MS35206-229    | .            | . |   |   |   |   | SCREW                                                                                                          | (208) 0146 & ON<br>(208B) 0180 & ON          | 04                   |
| 12   | 050-02568-0010 | .            |   |   |   |   |   | CONNECTOR KIT                                                                                                  | (208) 0146 & ON<br>(208B) 0180 & ON          | 01                   |
| 13   | 089-5903-06    | .            | . |   |   |   |   | SCREW                                                                                                          | (208) 0146 & ON<br>(208B) 0180 & ON          | 02                   |
| 14   | 4200-001-1     | .            |   |   |   |   |   | CIRCUIT BREAKER - FLAP SENSE UP/DN                                                                             | (208) 0146 & ON<br>(208B) 0180 & ON          | 02                   |

- ITEM NOT ILLUSTRATED

CESSNA®  
**MODEL 208**  
ILLUSTRATED PARTS CATALOG

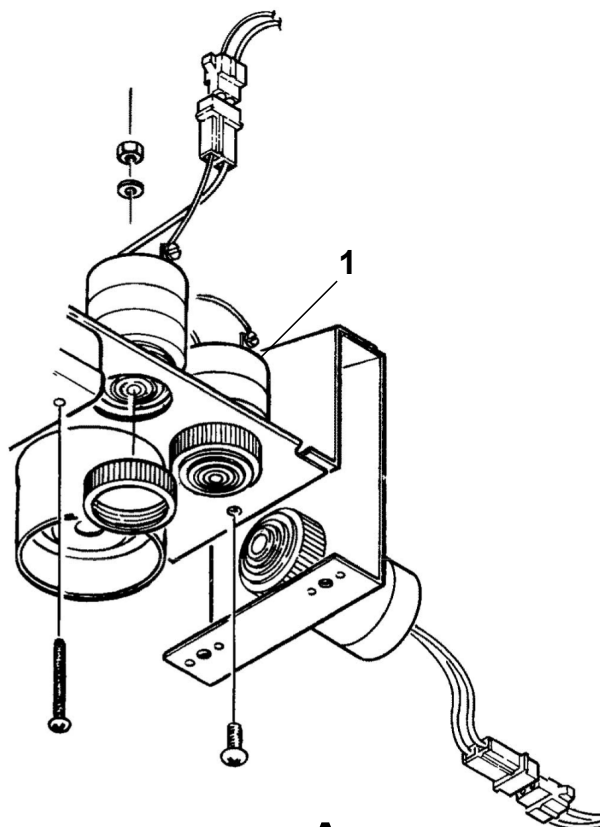
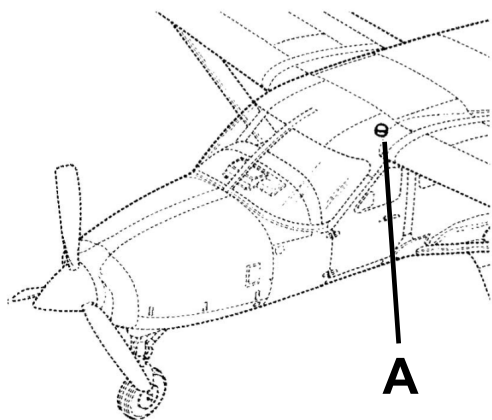
**22-40-00**

**WARNING HORN INSTALLATION - KAP 150 AND KFC 150  
AUTOPILOT**

**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

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ILLUSTRATED PARTS CATALOG

A24302



**DETAIL A**

**WARNING HORN INSTALLATION - KAP 150 AND KFC 150 AUTOPILOT**  
**Figure 01. (Sheet 1)**

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Figure 01  
Page 2  
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 ILLUSTRATED PARTS CATALOG

**WARNING HORN INSTALLATION - KAP 150 AND KFC 150 AUTOPILOT**  
**AIRPLANES (208) 0146 & ON AND AIRPLANES (208B) 0180 & ON**

| NOMENCLATURE           |             |   |                   |   |   |   |   |   |             |                                     | UNITS<br>PER<br>ASSY |
|------------------------|-------------|---|-------------------|---|---|---|---|---|-------------|-------------------------------------|----------------------|
| ITEM                   | PART NUMBER | 1 | 2                 | 3 | 4 | 5 | 6 | 7 | EFFECTIVITY |                                     |                      |
| 1                      | SC-628      | . | HORN - AP WARNING |   |   |   |   |   | 37942       | (208) 0146 & ON<br>(208B) 0180 & ON | 01                   |
| - ITEM NOT ILLUSTRATED |             |   |                   |   |   |   |   |   |             |                                     |                      |